

Superior

527-00-1CD-06
527-00-1CD-30
527-01-1CD-03
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EDIZIONE · EDITION 2/82

n. 257

Il presente Catalogo Pezzi di Ricambio è costituito da due parti: la prima, definita come "Catalogo Base", comprende i particolari montati sulla testa più significativa (la prima dell'elenco in copertina); la seconda comprende tutti i particolari delle altre teste basi o derivate, che differiscono da quella del Catalogo base.

Le Teste basi sono elencate in copertina con un carattere più grande rispetto a quello delle derivate.

Nella consultazione del Catalogo tenere presente che:

1. Tutti i particolari non fornibili scelti non vengono richiamati singolarmente, ma soltanto illustrati nel gruppo d'appartenenza.
2. I riferimenti delle figure dei particolari che compongono il gruppo sono di norma raggruppati in una parentesi. In alcuni casi però, dove non è possibile il raggruppamento, i numeri che nelle tavole illustrate richiamano i singoli pezzi sono affiancati dallo stesso segno particolare, con cui è indicato l'intero gruppo.
3. Sulle tavole relative alle altre teste sono elencati tutti i particolari diversi o non montati sulla testa del Catalogo Base.
Dette tavole portano in alto a destra il simbolo della testa cui si riferiscono (con indicato fra parentesi - nel caso di derivate - il simbolo della testa da cui deriva).
I disegni di questo gruppo di tavole illustrano soltanto i pezzi nuovi o sostanzialmente diversi rispetto a quelli montati sulla testa più significativa del Catalogo.
I particolari richiamati come simbolo, ma non illustrati, conservano lo stesso numero di figura dei corrispondenti raffigurati sul Catalogo base.
I particolari comuni a tutte le teste comprese nel Catalogo, vengono richiamati soltanto nel primo gruppo di tavole.
I particolari definiti come "pezzi annullati" si intendono quelli non montati sulla testa a cui la tavola si riferisce. Nel caso di un gruppo annullato, viene indicato soltanto il simbolo del gruppo, ma devono intendersi annullati anche tutti i particolari componenti il gruppo stesso.
Per ogni testa viene sempre riportata interamente la tavola relativa agli ordigni di cintura.

Per facilitare la ricerca viene riportato l'indice numerico di tutti i particolari illustrati sul Catalogo base, con la relativa tavola in cui gli stessi sono richiamati.

AGHI

Gli aghi sono contraddistinti dal sistema e dalla finezza, la quale indica il diametro medio espresso in centesimi di millimetro.

Il sistema dell'ago e la finezza sono marcati oltre che sulla busta, anche sull'ago stesso.

Nelle ordinazioni precise, oltre il simbolo, il sistema e la finezza degli aghi desiderati. In caso di dubbio, allegare, un ago campione o una bustina vuota.

A V V E R T E N Z A

Nella richiesta di parti di ricambio citare sempre il relativo numero di matricola della macchina, il simbolo del particolare e la denominazione ufficiale usata sul catalogo.

This spare parts catalogue is made up of two parts: in the first one, called "basic catalogue", all the details of most representative head are listed (the first head listed on the cover); the second one includes the details of the other main heads or derived ones, which are different from that of the basic catalogue.

The main heads are listed on the cover in bigger lettering to distinguish them from the derived heads.

When you consult the catalogue will you please note that:

1. all parts which cannot be supplied by themselves are not indicated alone, but shown together with the group to which they belong;
2. the references of the pictures of the parts making up the group are usually put in brackets.

In some cases, however, when their grouping is not possible, the numbers of the various parts in the tables are marked with the same particular sign with which the whole group is indicated.

3. in the tables of the other heads there are listed all the parts not fitted on the head in the basic catalogue.

These parts are marked at the top right hand corner with the symbol of the head which they do not fit.

The drawings in this group of tables show only the parts which are new or basically different from those fitted on the most representative head in the catalogue.

The parts which are represented only by the symbol but not illustrated keep the same figure number as the corresponding parts shown in the basic catalogue.

The parts which are common to all the heads in the catalogue are listed only in the first group of tables.

Parts marked "annulled parts" are those not fitted on the head which the table refers to.

When an assembly has been annulled only the assembly symbol is specified, but all the parts forming the assembly must also be considered annulled.

For each head the table for sewing parts is always repeated completely.

To make it easier to locate the parts, the reference numbers of all of those shown in the basic catalogue are listed together with the number of the table in which they are to be found.

NEEDLES

The needles are marked with system and size; the size indicates the average diameter in hundredths of a millimetre.

The system and size of the needle are shown on the packet as well as on the needle itself.

When ordering please state symbol, system and size. If you have doubts, enclose a sample needle or an empty packet with your order.

ATTENTION

When ordering spare parts always state the serial number of the machine, the symbol of the part in question and the description given in the catalogue.

Ce catalogue "pièces détachées" est formé de deux parties: la première, appelée "catalogue base", comprend toutes les pièces montées sur la tête la plus significative (celle en tête de la liste de couverture), la seconde comprend toutes les pièces montées sur les autres têtes de base ou dérivées qui sont différentes de celle du "catalogue base".

Les têtes de base sont énumérées sur la couverture, en caractères plus grands que les têtes dérivées.

Lorsque l'on consulte le catalogue, se souvenir que:

1. Toutes les pièces qui ne sont pas fournies séparément mais qui font partie d'un groupe, ne sont pas indiquées séparément.
2. Les symboles des pièces qui forment un groupe sont regroupés entre parenthèses. Cependant, lorsque cela n'a pas été possible, les symboles, qui dans les tables d'illustration correspondent aux pièces, sont suivis du même signe particulier qui indique le groupe tout entier.
3. Dans les tables relatives aux autres têtes, nous avons indiqué toutes les pièces différentes de celles de tête du "catalogue base" ou qui ne sont pas montées sur ces dérivées. Ces tables portent, en haut à droite, le symbole des têtes auxquelles elles se réfèrent (pour les dérivées, le symbole de la tête de laquelle elles dérivent est indiqué entre parenthèses). Les dessins de ce groupe de tables représentent seulement les nouvelles pièces ou celles qui sont différentes des pièces montées sur la tête la plus significative du catalogue. Les pièces indiquées par un symbole, mais qui ne sont pas illustrées, gardent le même numéro de dessin que celles correspondantes, illustrées sur le catalogue base. Les pièces communes à toutes les têtes du catalogue, sont indiquées seulement dans le premier groupe de tables. Les pièces définies comme "pièces annulées" sont celles qui ne sont pas montées sur la tête à laquelle se réfère la table. Dans le cas de l'annulation d'un groupe, nous indiquons seulement le symbole du groupe; mais toutes les pièces qui forment ce groupe sont annulées. Pour chaque tête est toujours indiquée la table se référant aux origines de couture.

Pour faciliter la recherche, le catalogue renferme l'index numérique de toutes les pièces illustrées avec indication de la table dans laquelle elles sont indiquées.

AIGUILLES

Les aiguilles se différencient par le système et la grosseur. Laquelle indique le diamètre moyen exprimé en centièmes de millimètre.

Le système de l'aiguille et sa grosseur, sont indiqués non seulement sur le sachet mais également sur l'aiguille.

Dans la commande, préciser, en plus du symbole, le système et la grosseur des aiguilles désirées. En cas de doute, joindre une aiguille comme modèle ou un sachet vide.

ATTENTION

Dans la commande de pièces détachées, indiquer toujours le numéro de la machine, le symbole de la pièce et la dénomination officielle mentionnée sur le catalogue.

TAV. N. TAB. N.	DESCRIZIONE	DESCRIPTION	DESCRIPTION
1	SPORTELLO E CARTER ANTERIORE	FRONT COVER	CARTER AVANT
1/A	COPERCHIO CON TENS. E PASSAFILI	COVER WITH TENS. ET THREAD GUIDE	COUVERCLE AVEC TENS. ET PASSE-FIL
2	ALBERO PRINCIPALE CON ECCENTRICO	MAIN SHAFT WITH ECCENTRIC	ARBRE PRINCIPAL AVEC EXCENTRIQUE
3	COMANDO GRIFFA CON ECCENTR. REG.	FEED DOG CONTROL	COMMANDÉ GRIFFE
4	GR. MANIC. E PORTA CROCHET SUP. INF.	COUPLING ASSEMBLY	GROUPE MANCHON
5	CINEMATISMO BARRA AGO	NEEDLE BAR KINMATIC MOTION	CINEMATISME BARRE AIGUILLE
6	SUPPORTO E LEVA PREMISTOFFA	SUPPORT AND PRESSER LEVER	SUPPORT ET LEVIER PIED-PRESSEUR
7	PORTA COLTELLI	KNIFE HOLDER	PORTE COUTEAU
8	POMPA E COPERCHIO DISTR. OLIO	OIL PUMP	POMPE A HUILE
B/A	BACINELLA OLIO	OIL SUMP	RESERVOIR
9	ORGANI DI CUCITURA	SEWING PART	ORGANE COUTURE
10	ORGANI DI CUCITURA A RICHIESTA	SEWING PART ON REQUEST	ORGANE COUTURE SUR DEMANDE
11	ACCESSORI IN DOTAZIONE	AUXILIARY EQUIPMENT	ACCESOIRS EN DOTATION
12	CARTER COPRICINGHIA	COVER	CARTER
13	PIAZZAMENTO NORMALE	NORMAL SETTING	INSTALLATION NORMALE
14	PORTA BOBINE	BOBBIN HOLDER	PORTE BOBINE
15	TESTA 527-00-1CD-30	527-00-1CD-30 HEAD	TETE 527-00-1CD-30
16	TESTA 527-00-1CD-30	527-00-1CD-30 HEAD	TETE 527-00-1CD-30
16/A	TESTA 527-00-1CD-30	527-00-1CD-30 HEAD	TETE 527-00-1CD-30
17	TESTA 527-01-1CD-03	527-01-1CD-03 HEAD	TETE 527-01-1CD-03
18	TESTA 527-01-1CD-03	527-01-1CD-03 HEAD	TETE 527-01-1CD-03
19	TESTA 527-22-1CD-01	527-22-1CD-01 HEAD	TETE 527-22-1CD-01
20	TESTA 527-22-1CD-01	527-22-1CD-01 HEAD	TETE 527-22-1CD-01
21	TESTA 527-22-1CD-01	527-22-1CD-01 HEAD	TETE 527-22-1CD-01
21/A	TESTA 527-22-1CD-01	527-22-1CD-01 HEAD	TETE 527-22-1CD-01
22	TESTA 527-23-1CD-01	527-23-1CD-01 HEAD	TETE 527-23-1CD-01
23	TESTA 527-23-1CD-01	527-23-1CD-01 HEAD	TETE 527-23-1CD-01
24	TESTA 527-23-1CD-01	527-23-1CD-01 HEAD	TETE 527-23-1CD-01
24/A	TESTA 527-23-1CD-01	527-23-1CD-01 HEAD	TETE 527-23-1CD-01
25	TESTA 527-00-1CD-50	527-00-1CD-50 HEAD	TETE 527-00-1CD-50
26	TESTA 527-00-1CD-50	527-00-1CD-50 HEAD	TETE 527-00-1CD-50
27	TESTA 527-00-1CD-50	527-00-1CD-50 HEAD	TETE 527-00-1CD-50
28	TESTA 527-00-1CD-50	527-00-1CD-50 HEAD	TETE 527-00-1CD-50

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301593-0-00	5	705208-0-00	3	730023-2-00	1	745168-0-00	4	900925-4-01	14	991218-0-00	B/A		
307137-0-00	1	705230-0-00	3	731107-2-00	14	745500-2-00	1-1/A-4	900926-0-00	13	991280-0-00	11		
303562-0-00	5	705408-0-00	3	733308-2-00	B/A-13	746510-2-00	4-9	900927-0-00	13	991400-4-02	11		
310167-0-00	5	705970-0-00	8	733593-0-00	1/A-13	746512-0-00	5	900928-0-00	13	991415-0-00	11		
700205-0-00	13	705975-0-00	8	733505-2-00	6	746512-2-00	3-4-6	900929-0-01	13				
700206-0-00	3	705977-0-00	B/A	733507-0-00	3	746515-2-00	3	900931-0-00	13				
700207-0-00	3	705982-0-00	8	733508-2-00	13-14	746607-2-00	1-6-8	901101-0-00	13				
700630-0-00	2	720411-2-00	B/A	733510-4-00	13	746608-0-00	3	901102-0-00	13				
701002-0-00	8	720431-2-00	1/A	740053-2-00	3	746620-2-00	6	925433-0-00	14				
701004-0-00	3-8	720464-4-00	13	741405-0-00	5	746208-2-00	1	990176-0-10	11				
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701007-0-00	3	720545-4-00	13	741413-2-00	3	746409-2-00	13	990183-0-13	11				
701031-0-00	8	721412-2-00	1	741415-0-00	4	765200-6-90	9	990310-0-10	13				
701051-0-00	B/A	721434-2-00	6	741415-2-00	3	778202-0-00	4	990311-0-10	13				
701106-0-00	8	721435-2-00	1	741453-0-00	5	778204-0-00	5-6	990314-0-10	13				
701113-0-00	4	721443-2-00	1-8	741535-0-00	3	778206-0-00	9	990315-0-11	13				

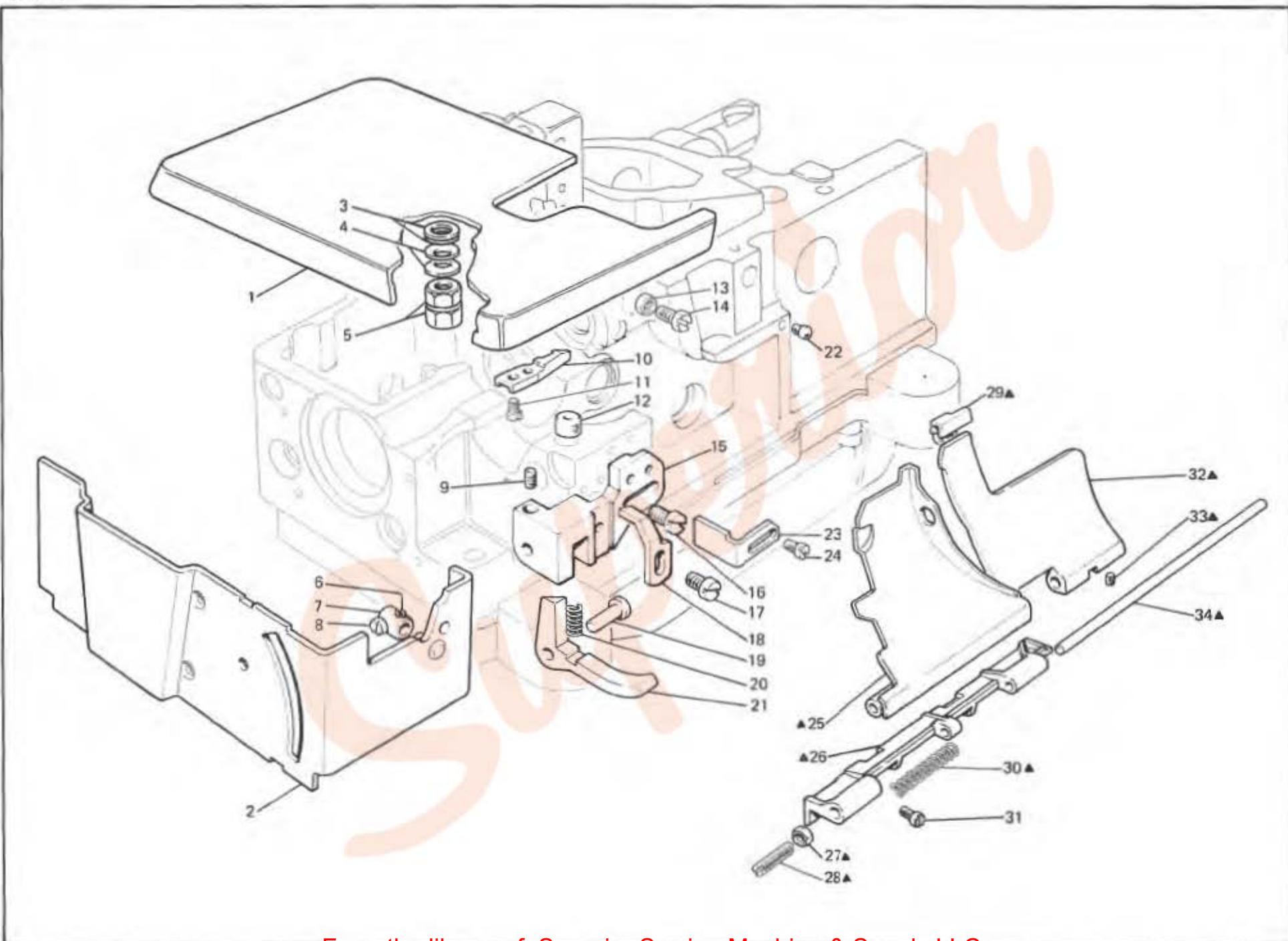


Fig. N. Azi. N.	Part. N. Piece N. Bestell-N. Pieza N.	Q. Anzahl Quantité	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
▲	208060-4-00	1	sportello anteriore completo	front cover assembly	carter avant complet		
1	207955-2-01	1	piano di lavoro	working plate	plan de travail		
2	208022-2-00	1	carter laterale	side cover	carter latéral		
3	704428-2-00	2	rondella	washer	rondelle		
4	702415-0-00	2	molla a tazza	coil spring	ressort à tasse		
5	208165-0-00	2	dado	nut	écrou		
6	730023-2-00	1	vite	screw	vis		
7	206734-2-00	1	mozzetto con vite	clamp with screw	collier de serrage avec vis		
8	721435-2-00	1	vite	screw	vis		
9	729022-2-00	1	vite	screw	vis		
10	207985-0-00	1	gancio	hook	crochet		
11	741938-2-00	2	vite	screw	vis		
12	207958-0-00	1	gommino	dumper	caoutchouc		
13	746007-2-00	1	dado	nut	écrou		
14	202214-0-11	1	vite	screw	vis		
15	207981-0-00	1	supporto	support	support		
16	741963-0-00	2	vite	screw	vis		
17	741658-2-00	1	vite	screw	vis		
18	207988-0-00	1	squadretta	bracket	équerre		
19	207980-0-00	1	perno	pin	pivot		
20	307137-0-00	1	molla	spring	ressort		
21	207983-0-00	1	leva	lever	levier		
22	207856-0-00	1	gommino	dumper	caoutchouc		
23	207984-0-00	1	squadretta	bracket	équerre		
24	721412-2-00	2	vite	screw	vis		
25	208080-2-00	1	sportello scorrevole	sliding cover	couvercle coulissant		
26	206756-0-01	1	cerniere	hinge	charnière		
27	746208-2-00	1	dado	nut	écrou		
28	206769-0-10	1	vite di regolazione	adjustment screw	vis de réglage		
29	206764-0-00	1	zoccolo	block	socle		
30	206768-0-00	1	molla	spring	ressort		
31	721443-2-00	4	vite	screw	vis		
32	207858-0-00	1	sportello ribaltabile	Cover	couvercle		
33	745800-2-00	1	vite	screw	vis		
34	206767-0-00	1	perno	pin	pivot		

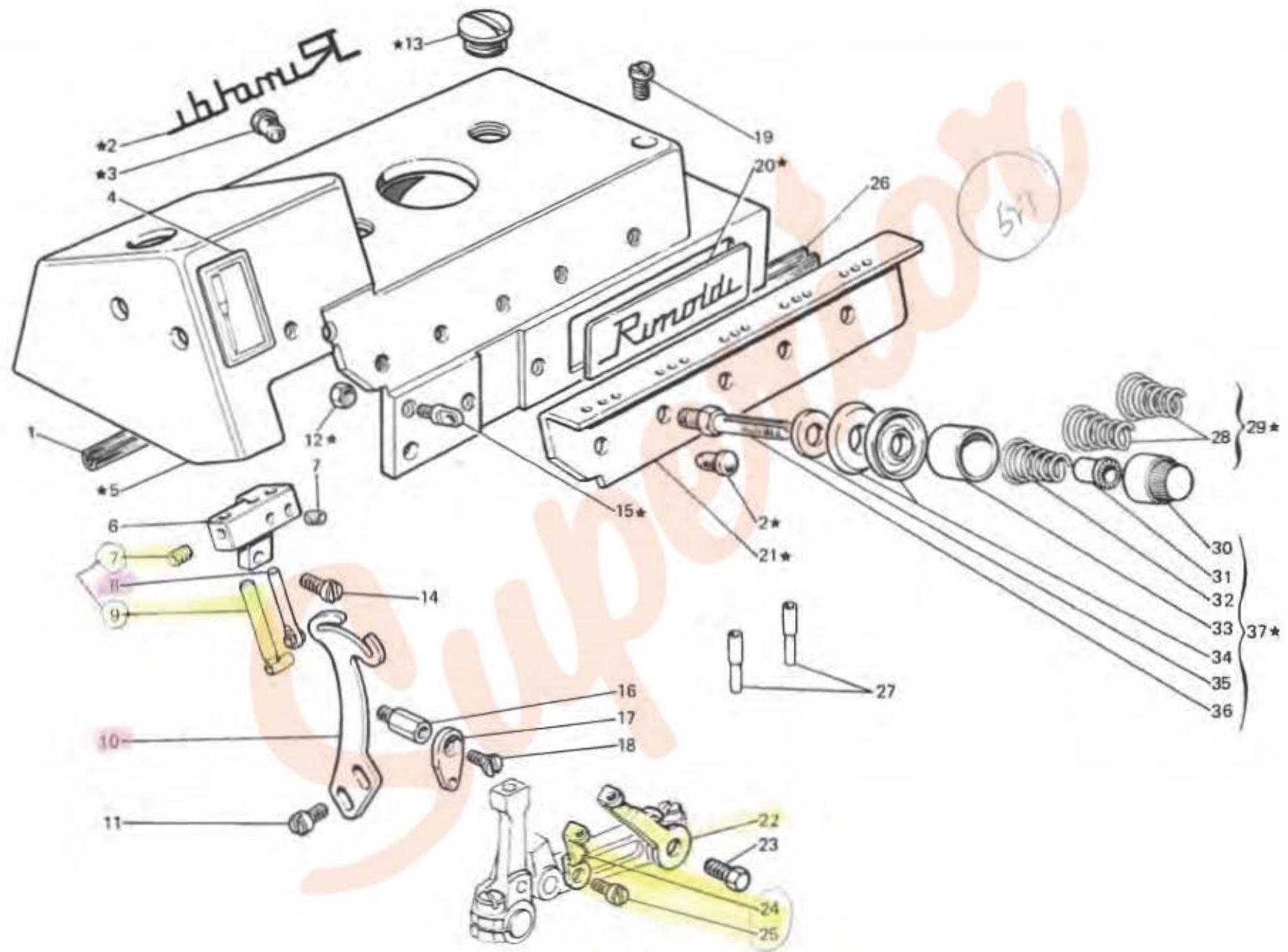


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Quant. Qte Aantal	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
*	208100-4-00	1	coperchio superiore completo	upper cover assembly		couvercle supérieur complet	
1	208091-0-00	1	guarnizione	gasket		garniture	
2	100305-0-10	1	decalcomania	decalcomania		décalcomanie	
3	207893-0-00	4	tappo	plug		bouchon	
4	788001-0-01	1	decalcomania sist. aghi	needle syst. decalcomania		décalcomanie syst. aiguille	
5	207910-0-00	1	coperchio superiore	upper cover		couvercle supérieur	
6	207916-0-00	1	supporto passafilo aghi	support		support	
7	745800-2-00	2	vite	screw		vis	
8	208184-2-00	1	passafilo completo	thread guide assembly		passé-fil complet	
9	202267-2-13	1	passafilo ago	thread guide of needle		passé-fil de l'aiguille	
10	207872-0-00	1	tendifilo ago	needle thread take-up		tendeur du fil aiguille	
11	741558-0-00	2	vite	screw		vis	
12	733503-0-00	3	dado	nut		écrou	
13	207968-0-01	2	tappo	plug		bouchon	
14	741956-2-00	2	vite	screw		vis	
15	206711-0-00	3	passafilo	thread guide		passé-fil	
16	206755-0-00	1	colonnina per passafilo	threaded tube		tube pour passé-fil	
17	206812-0-00	1	passafilo crochet superiore	upper looper thread guide		passé-fil crochet supérieur	
18	744631-2-00	1	vite	screw		vis	
19	721484-2-00	3	vite fissa coperchio superiore	screw		vis	
20	207918-0-00	1	targhetta	plate		plaque	
21	207919-0-00	1	piastra passafili	thread guide plate		plaqué passé-fil	
22	206650-0-00	1	tendifilo crochet inferiore	thread take up		tendeur du fil crochet inf.	
23	720431-2-00	1	vite	screw		vis	
24	202279-0-10	1	tendifilo	thread take-up		tendeur du fil	
25	741657-0-00	1	vite	screw		vis	
26	208090-0-00	1	guarnizione	gasket		garniture	
27	206740-0-00	2	tubetto passafilo	thread guide pipe		tube passé-fil	
28	202227-0-10	2	molla	spring		ressort	
29	206341-4-00	2	tensione completa	tension assembly		tension compl.	
30	202558-2-01	3	pomolo	knob		pommier	
31	202229-0-10	3	bussola	bush		bagie	
32	202228-0-10	1	molla	spring		ressort	
33	202556-0-01	3	scodellino	cup		cuvette	
34	300218-0-10	6	disco tensione	tension disc		disque tension	
35	206754-0-00	3	rondella	washer		rondelle	
36	206747-0-01	3	perno	pin		pivot	
37	206342-4-00	1	tensione completa	tension assembly		tension compl.	

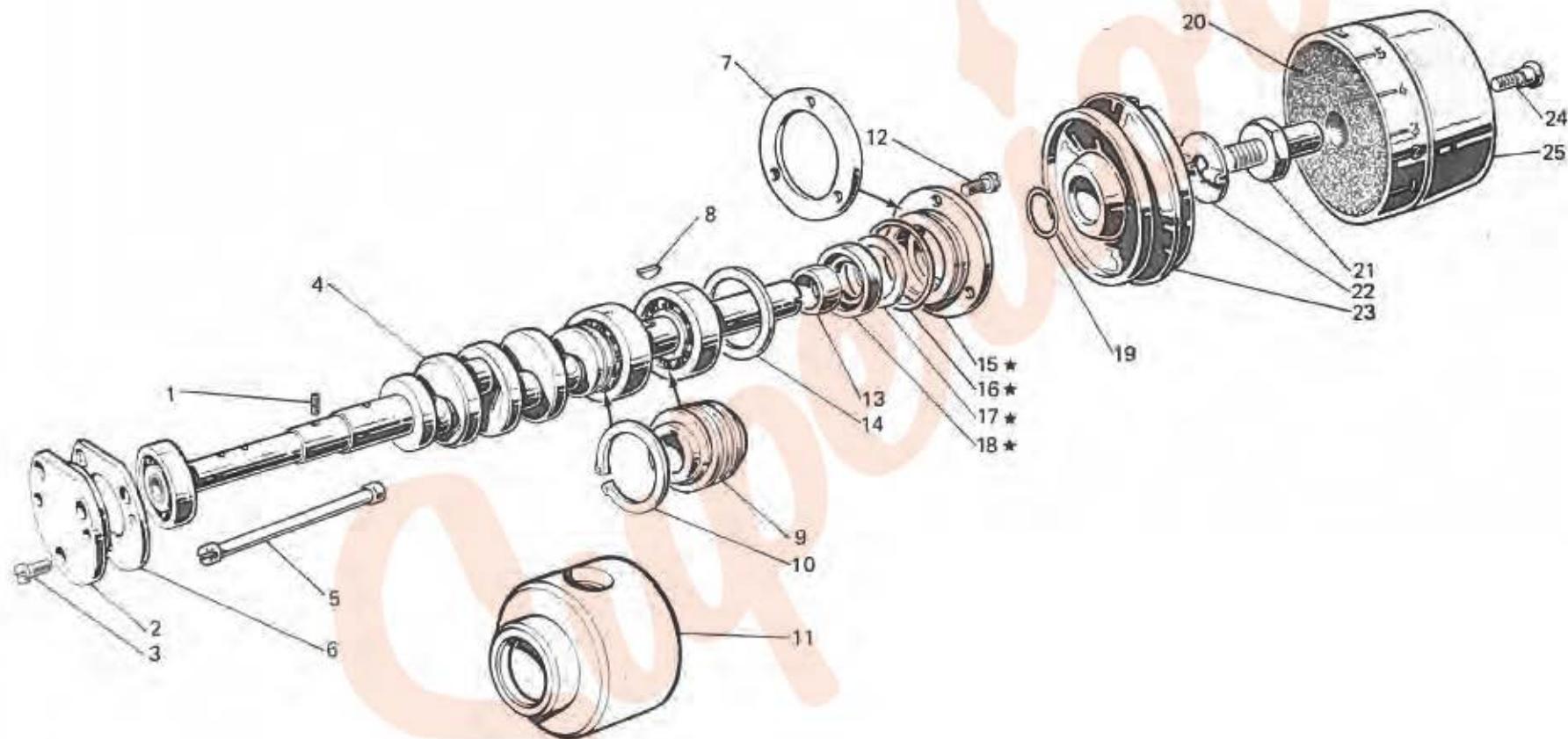


Fig. Ahh.	N. Pieza Bestell N.	N. Part. Piece N. Número de pieza	Quant. Q. Cant. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
★ 1	206697-4-01	1		gruppo flangia con anelli	flange with ring assembly		groupe flasque avec anneau	
	206708-0-00	1		stoppino	wick		mèche	
2	206680-0-01	1		flangia sinistra	left flange		flasque gauche	
3	741956 2-00	3		vite	screw		vis	
4	206703-4-01	1		albero princ. con cuscinetti	main shaft		arbre principal	
5	206974 0-00	1		limitatore olio	oil limiter		limiteur huile	
6	206543-0-01	1		guarnizione	gasket		garniture	
7	206544-0-00	1		guarnizione	gasket		garniture	
8	204122-0-10	1		chiavetta	key		clavette	
9	206556-0-01	1		vite senza fine	worm screw		vis sans fin	
10	202386-0-10	1		anello elastico	spring ring		anneau ressort	
11	206682-0-01	1		bussola	bush		bague	
12	722063-2-00	3		vite	screw		vis	
13	206692-0-00	1		distanziale albero principale	spacer		entretoise	
14	206689-0-01	1		anello compensazione	ring		anneau	
15	206699-0-01	1		flangia	flange		flasque	
16	701133-0-00	1		anello di tenuta	retainer ring		bague d'étanchéité	
17	206693-0-00	1		rondellia	washer		rondelle	
18	700630-0-00	1		anello di tenuta	retainer ring		bague d'étanchéité	
19	701116-0-00	1		anello di tenuta	retainer ring		bague d'étanchéité	
20	206507-0-00	1		tampone per volantino	pad		tampon	
21	206683-0-00	1		perno volantino	pin		pivot	
22	206684-0-00	1		chiavetta albero principale	key		clavette	
23	206508-0-00	1		Volantino	handwheel		volant	
24	202492-0-10	1		vite	screw		vis	
25	206679-0-00	1		coperchio volantino	handwheel cover		couvercle volant	

TAV. 3

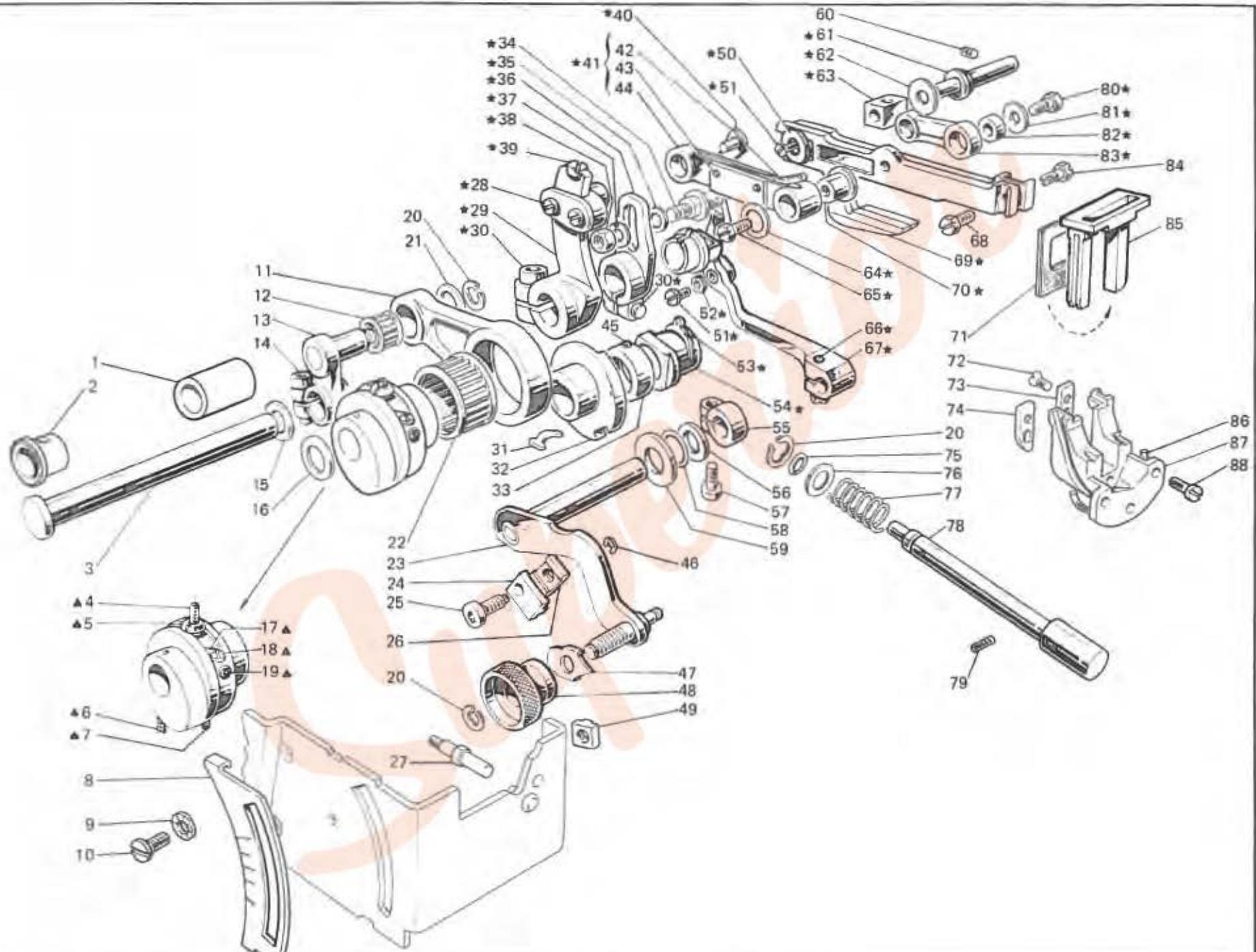


Fig. N. Abb. N.	Part.- Piece N. Bestell- Pieza N.	N. N. N.	Q. Anzahl Qty	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
★	208097-4-00	1		gruppo comando slitta	slide control assembly		groupe commande glissière	
▲	207950-4-00	1		gruppo eccentrico, regol. trasporto	eccentric assembly		groupe excentrique	
1	206594-0-00	1		bussola	bush		baque	
2	206595-0-00	1		bussola	bush		baque	
3	206593-0-00	1		contràitbero trasporto	transport countershaft		axe transport	
4	729051-2-00	1		vite	screw		vis	
5	206603-0-10	1		fermo eccentrico	eccentric retainer		pièce blocage excentrique	
6	745815-2-00	1		vite	screw		vis	
7	727884-0-00	1		vite	screw		vis	
8	206797-0-00	1		piastrina per indice	plate		plaqué	
9	703405-0-00	4		rondella elastica	spring washer		rondelette élastique	
10	724895-2-00	4		vite	screw		vis	
11	206599-0-01	1		biella comando trasporto	transport con-rod		bielle commande transport	
12	201358-0-10	1		gabbia a rullini	needles cage		cage à aiguilles	
13	206598-3-00	1		braccio a manovella con vite	crank arm with screw		bras à manivelle avec vis	
14	744334-2-00	1		vite	screw		vis	
15	704841-0-00	1		rondella	washer		rondelle	
16	206602-0-00	1		rondella	washer		rondelle	
17	202412-0-11	1		farfalone	clip		farfalone	
18	202473-0-11	2		vite	screw		vis	
19	730011-2-00	2		vite	screw		vis	
20	700207-0-00	3		anello elastico	spring ring		anneau ressort	
21	206546-0-00	1		rondella	washer		rondelle	
22	202385-0-10	1		gabbia a rullini	needles cage		cage à aiguilles	
23	206790-2-10	1		leva	lever		levier	
24	206799-0-00	1		arresto reg. esterno	stopping		butée	
25	206875-0-00	2		vite	screw		vis	
26	206795-0-00	2		arresto reg. interno	stopping		butée	
27	206733-0-01	1		vite fissa carter laterale	screw		vis	
28	741546-2-00	2		vite	screw		vis	
29	206592-3-00	1		manovella trasp. con viti	transport crank with screw		manivelle transport avec vis	
30	744332-2-00	2		vite	screw		vis	
31	206872-0-00	1		molla	spring		ressort	
32	206605-0-01	1		eccentrico	eccentric		excentrique	
33	206606-2-00	1		anello di rasamento	shim		baguette	
34	202063-0-10	1		spina	pin		goupille	
35	704808-0-00	1		rondella	washer		rondelle	
36	206584-2-00	1		braccio manovella	crank arm		bras manivelle	
37	206580-2-00	1		rondella con spina	washer with pin		rondelle avec goupille	
38	746008-0-00	1		dado	nut		écrou	
39	741413-0-00	1		vite	screw		vis	
40	207724-2-00	1		giunto	joint		joint	
41	206615-4-00	1		biellino completo	con-rod assembly		petit bielle complète	
42	778417-0-00	1		stoppino	wick		mâche	
43	200490-0-00	2		spillo	needle		épinglé	
44	206587-0-01	1		biellino	con-rod		petite bielle	
45	745812-2-00	2		vite	screw		vis	
46	700206-0-00	2		anello elastico	spring ring		anneau ressort	
47	206796-0-00	1		indice	index		indice	

TAV. 3

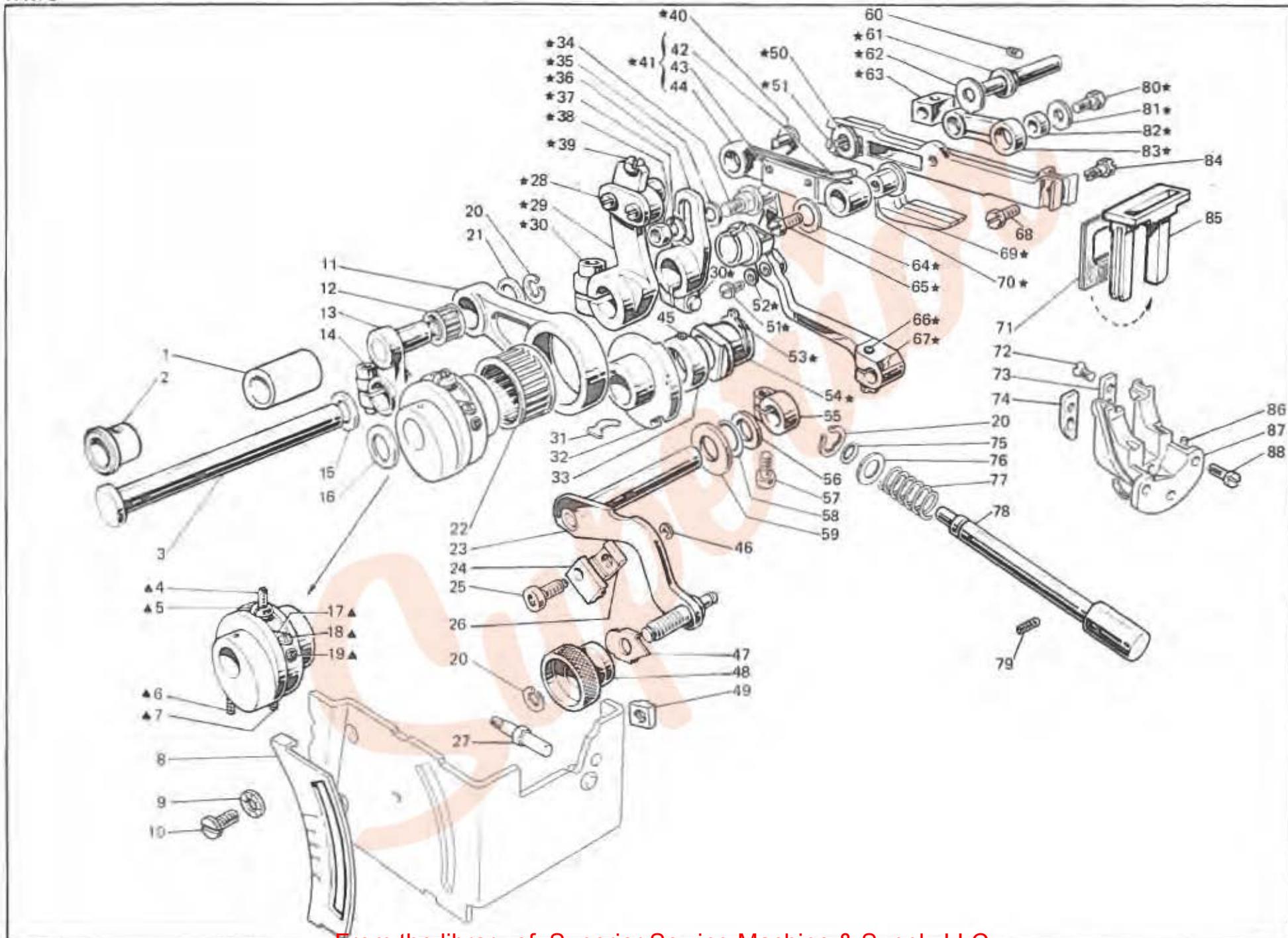


Fig. N. Alt. N.	Part. N. Piece N. Bestell N. Pieza N.	Orazi Quant.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BEzeichnung	DESCRIPTION
48	206798-0-00	1	bottole	button		button	
49	206794-0-00	1	arresto regolabile esterno	external retainer		butée réglable externe	
50	202475-0-10	1	rondella	washer		rondelle	
51	724032-0-00	2	vite	screw		vis	
52	207719-0-00	1	rondella	washer		rondelle	
53	201610-0-01	1	anello elastico	spring ring		anneau ressort	
54	206617-0-01	1	blocchetto	block		bloc	
55	100620-2-10	1	morsetto con vite	clamp with screw		collier de serrage avec vis	
56	704829-0-00	1	rondella	washer		rondelle	
57	741745-2-00	1	vite	screw		vis	
58	701007-0-00	1	anello di tenuta	retainer ring		baguette d'étanchéité	
59	706230-0-00	1	rondella	washer		rondelle	
60	202478-0-10	1	vite	screw		vis	
61	206613-0-00	1	perno eccentrico	eccentric pin		pivot excentrique	
62	705408-0-00	1	rondella	washer		rondelle	
63	202033-0-10	1	blocchetto	block		bloc	
64	705008-0-00	1	rondella	washer		rondelle	
65	206588-0-00	1	vite	screw		vis	
66	740053-2-00	1	vite	screw		vis	
67	207711-2-10	1	braccio reg. differenziale	differential arm		bras rég. différentiel	
68	202489-0-10	1	vite	screw		vis	
69	207942-3-00	1	gruppo silitta	slide assembly		groupe glissière	
70	206586-0-01	1	bussola per biellino	bush		baguette	
71	207944-0-00	2	guarnizione raschia olio	gasket		garniture	
72	744512-4-00	2	vite	screw		vis	
73	207947-0-00	1	piastrina	plate		plaquette	
74	207945-0-00	1	piastrina	plate		plaquette	
75	701004-0-00	1	anello	ring		anneau	
76	704314-2-00	1	rondella	washer		rondelle	
77	202408-0-10	1	molla	spring		ressort	
78	206618-0-10	1	pulsante reg. punto	push-button		poussoir	
79	729032-2-00	1	vite	screw		vis	
80	202490-0-10	1	vite	screw		vis	
81	705208-0-00	1	rondella	washer		rondelle	
82	202032-0-11	1	bussolina	bush		baguette	
83	206583-0-00	1	biellino	con-rod		petite bielle	
84	202488-0-10	1	vite	screw		vis	
85	207946-0-01	1	telaietto raschia olio	oil scraper frame		râcheur huile	
86	207948-0-00	1	guarnizione	gasket		garniture	
87	207943-2-00	1	guida silitta	slide guide		guide coulissant	
88	722063-2-00	3	vite	SCREW		vis	

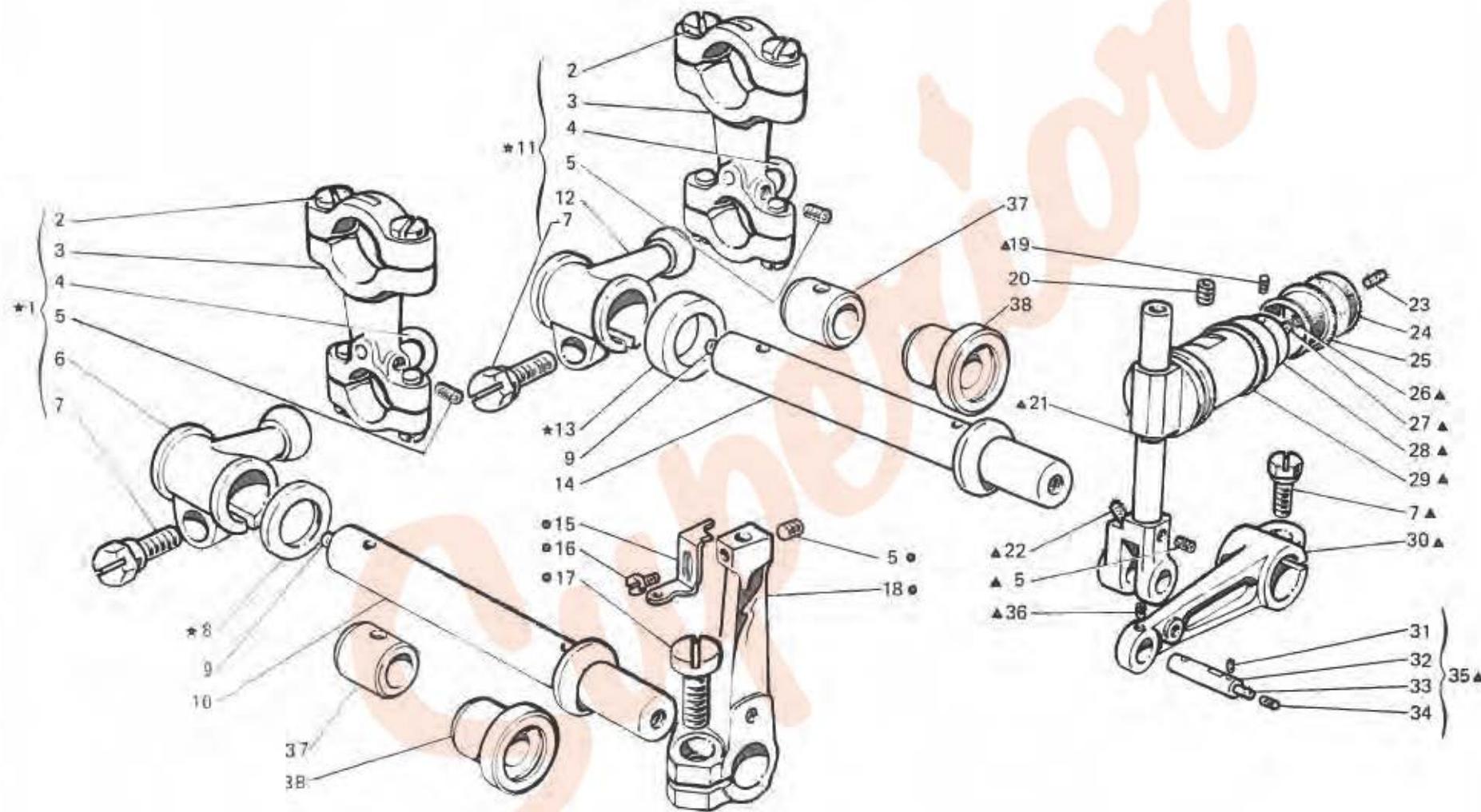


Fig. N. Add. N.	Part. N. Pieza N. Bezett N. Piera N.	N. Anzahl Q.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BEZEICHNUNG	DESCRIPT. (EN)
★	206386-4-00	1	gruppo manicotti com. crochet	looper control coupling ass.	groupe manchon comm. crochet		
▲	206415-4-00	1	gruppo comando crochet sup.	upper looper control assembly	groupe commande crochet sup.		
●	208039-4-00	1	gruppo porta crochet inferiore	lower looper assembly	groupe porte crochet inférieur		
1	206453-4-00	1	gruppo manicotto con biella	coupling assembly with con-rod	groupe manchon avec bielle		
2	743243-2-00	8	vite per biella	screw	vis		
3	202071-2-20	2	biella con vite	con-rod with screw	bielli avec vis		
4	206643-0-01	2	cavallotto	coupling	cavalier		
5	745812-2-00	4	vite	screw	vis		
6	206659-2-01	1	manicotto	coupling	Manchon		
7	201128-0-10	3	vite	screw	vis		
8	704847-0-00	1	rondele	washer	rondelle		
9	206695-0-00	2	tappo per albero	plug for shaft	bouchon pour arbre		
10	207096-2-00	1	albero e crochet inferiore	shaft lower looper	arbre crochet inférieur		
11	206452-4-00	1	gruppo manicotto con biella	coupling with con-rod	groupe manchon avec bielle		
12	206658-2-02	1	manicotto	coupling	manchon		
13	704845-0-00	1	rondele	washer	rondelle		
14	207095-2-00	1	albero e crochet superiore	upper looper shaft	arbre crochet supérieur		
15	208015-0-00	1	squadretta	bracket	équerre		
16	741415-0-00	1	vite	screw	vis		
17	721883-0-00	1	vite	screw	vis		
18	206654-2-10	1	porta crochet inf.	lower looper holder	porte crochet inférieur		
19	745800-2-00	1	vite	screw	vis		
20	745168-0-00	1	vite	screw	vis		
21	206410-3-00	1	guida oscillante	oscillating guide	guide oscillant		
22	778403-0-00	1	stoppino	wick	mèche		
23	778236-0-00	1	stoppino	wick	mèche		
24	206686-0-00	1	disco lubrificazione guida	disc	disque		
25	202720-0-00	1	parasolio	oil retainer	pâxe-huile		
26	778405-0-00	1	stoppino	wick	mèche		
27	778410-0-00	1	stoppino	wick	mèche		
28	202062-2-10	1	anello con vite	ring with screw	anneau avec vis		
29	701113-0-00	1	anello di tenuta	clip	clip		
30	206652-2-01	1	braccio	arm	bras		
31	778202-0-00	4	stoppino	wick	mèche		
32	202086-0-12	1	spina	pin	goupille		
33	778401-0-00	1	stoppino	wick	mèche		
34	745002-0-00	1	vite	screw	vis		
35	206645-4-01	1	spina completa	pin assembly	goupille compl		
36	745810-2-00	1	vite	screw	vis		
37	206651-0-00	2	bussola	bush	bague		
38	202065-0-20	2	bussola	bush	bague		

TAV.5

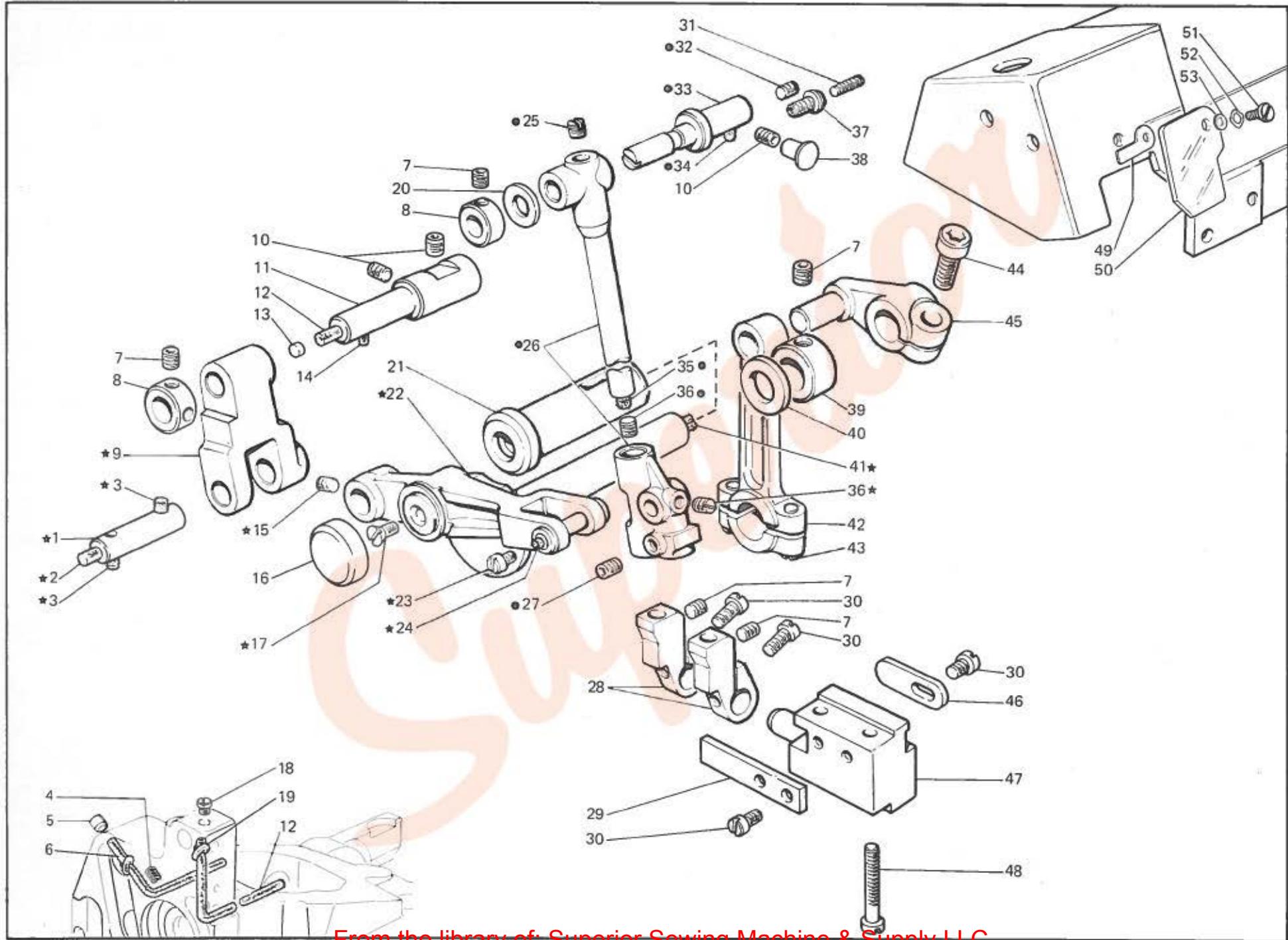


Fig. Att. N.	Part. Piece Basteil Pieza N.	N. N. N. N.	Anzahl/ Q. Anzahl/ Q.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	EENENNG	DESCRIPCIÓN
★	208140-4-10	1		cinematismo comando ago (con fig. ⑨)	needle control assembly (with fig. ⑨)	cinématisme comm. aiguille (avec fig. ⑨)		
6	208161-4-01	1		sella con barra completa	slide with bar assembly	glissière avec barre complète		
1	207930-0-01	1		spina	pin	goupille		
2	778414-0-00	1		stoppino	wick	mèche		
3	778204-0-00	3		stoppino	wick	mèche		
4	208164-0-00	1		molla	spring	ressort		
5	301608-0-00	1		tappo	plug	bouchon		
6	778832-0-00	1		stoppino	wick	mèche		
7	745812-0-00	7		vite	screw	vis		
8	207692-2-00	2		anello di rasamento con vite	ring with screw	anneau avec vis		
9	207932-0-10	1		leva	lever	levier		
10	729034-2-00	3		vite	screw	vis		
11	208163-4-00	1		perno con stoppino e tappo	pin with wick and plug	pivot avec mèche et bouchon		
12	778417-0-00	2		stoppino	wick	mèche		
13	206521-0-00	1		tappo	plug	bouchon		
14	778511-0-00	2		stoppino	wick	mèche		
15	745114-0-00	1		vite	screw	vis		
16	206533-0-00	1		coperchio per levare	cover for lever	couvercle pour levier		
17	724460-0-00	1		vite	screw	vis		
18	742838-2-00	1		vite	screw	vis		
19	778833-0-00	1		stoppino	wick	mèche		
20	309562-0-00	1		rondella	washer	rondelle		
21	206538-0-10	1		busola	bush	bague		
22	208142-3-01	1		gruppo leva con spina	lever with pin assembly	groupe levier avec goupille		
23	741405-0-00	1		vite	screw	vis		
24	778208-0-00	1		stoppino	wick	mèche		
25	310167-0-00	1		vite	screw	vis		
26	207922-3-10	1		sella con barra	slide with bar	glissière avec barre		
27	729012-2-00	1		vite	screw	vis		
28	207998-2-00	2		porta salva ago e spingi asola	front and rear nose of guard holder	porte protège-aiguille et pare-bougie		
29	207991-0-00	1		piastrina	plate	plaqué		
30	741552-0-00	5		vite	screw	vis		
31	729051-2-00	1		vite	screw	vis		
32	727014-2-00	1		vite	screw	vis		
33	207927-0-01	1		perno	pin	pivot		
34	778419-0-00	1		stoppino	wick	mèche		
35	778503-0-00	1		stoppino	wick	mèche		
36	745002-0-00	2		vite	screw	vis		
37	206603-0-10	1		vite di ferro	screw	vis		
38	207574-0-00	1		tappo	plug	bouchon		
39	206606-2-00	1		anello di rasamento con vite	ring	anneau		
40	706029-0-00	1		rondella	washer	rondelle		
41	778837-0-00	1		stoppino	wick	mèche		
42	206549-2-10	1		biella con vite	con-rod with screw	bâtie avec vis		
43	743471-2-00	2		vite	screw	vis		
44	744334-2-00	1		vite	screw	vis		
45	206540-2-00	1		manovella alb. sup. con vite	crank	manivelle		
46	207999-0-00	1		piastrina	plate	plaqué		

TAV.5

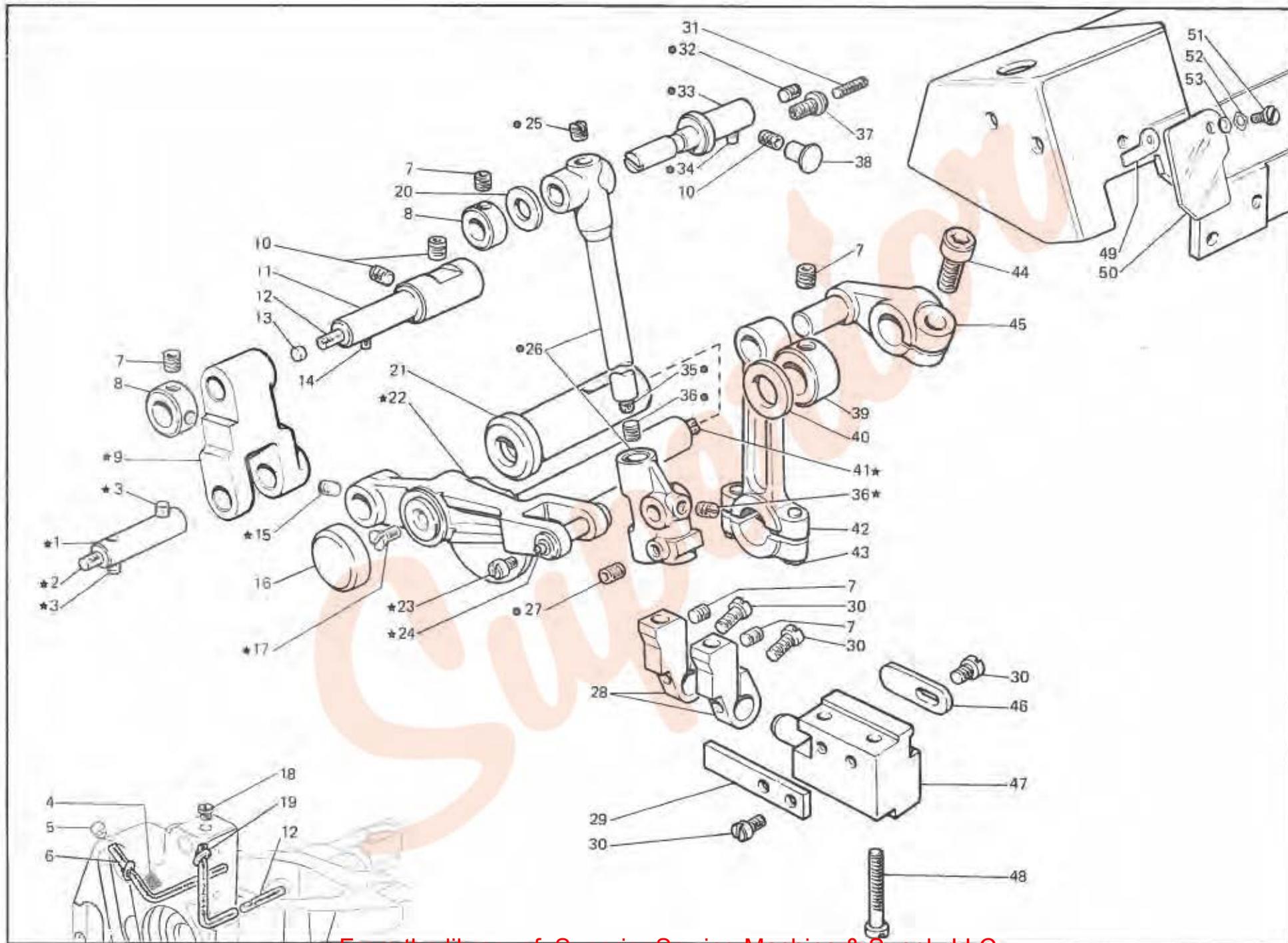


Fig. Abb. N.	Part. Pieza Bestell. N.	N. N. N.	C. Anzahl Q.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	EINENNUNG	DESCRIPTION
47	207990-0-00	1		supporto salva ago	rear needle guard assembly	support protège-aiguille		
48	722480-2-00	2		vite	screw	vis		
49	208222-0-00	1		piastrina	plate	plaqué		
50	208221-0-00	1		piastrina protezione	protection plate	plaqué protection		
51	208224-0-00	1		vite	screw	vis		
52	208220-0-00	1		anello elastico	spring ring	anneau ressort		
53	704630-0-00	1		rondella	washer	rondelle		

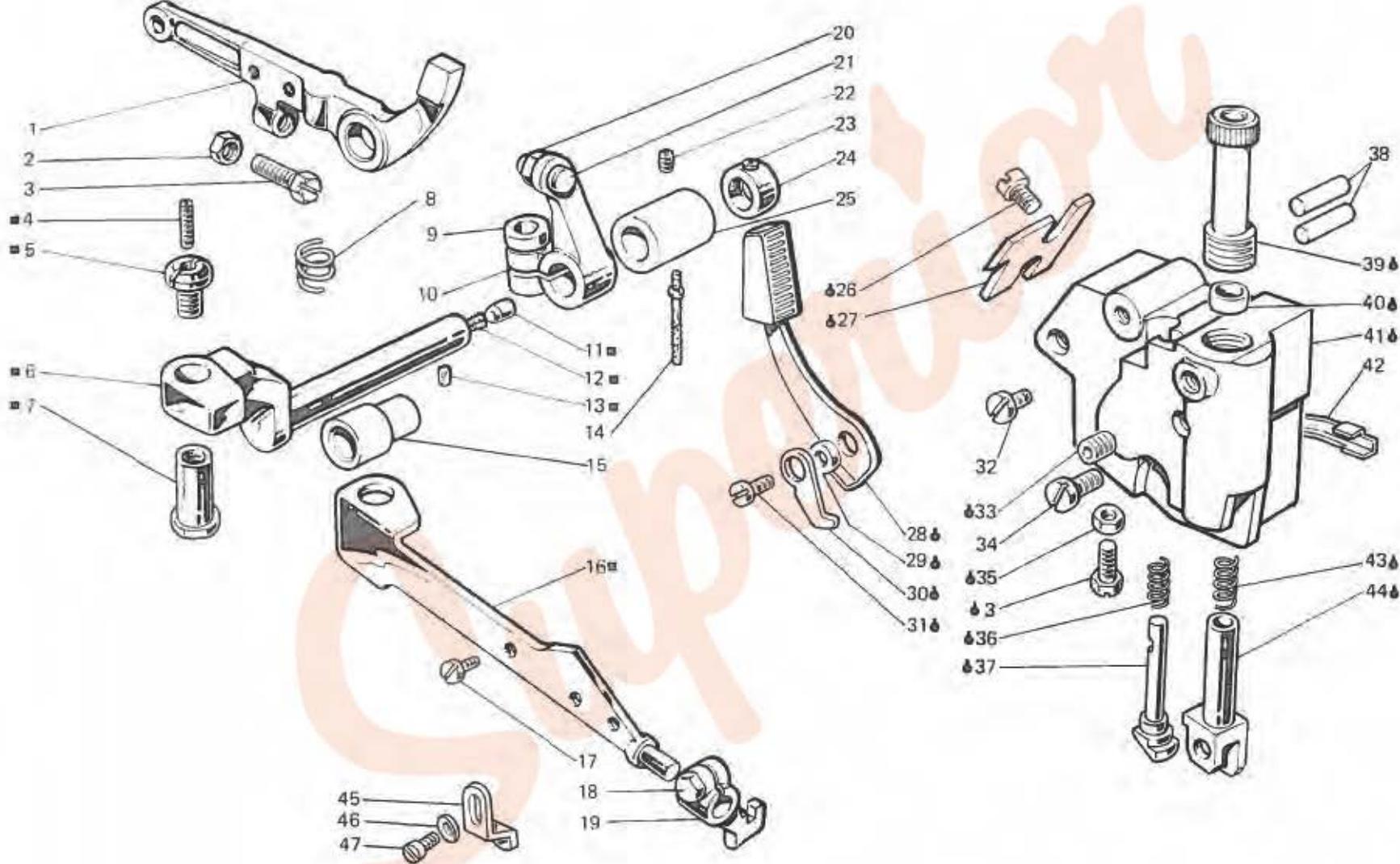


Fig. N. Art. N.	Part. Piece Besell. Pieza	N. N. N. N.	C. C. C. C.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
6	2081364-00	1		gruppo supporto premistoffa	presser support assembly	groupe support pied-presseur		
8	2078874-00	1		leva premistoffa con perno	presser lever	levier du pied-presseur		
1	2078812-00	1		leva alza premistoffa	lever	levier		
2	7335052-00	1		dado	nut	éclou		
3	2022140-11	2		vite	screw	vis		
4	7290512-00	1		vite	screw	vis		
5	2025290-10	1		perno di fermi	pin	pivot		
6	2078783-00	1		perno con tappo e stoppini	pin with plug and wicks	pivot avec bouchon et mèches		
7	2066220-00	1		spina	pin	goupille		
8	2066210-00	1		molla richiamo leva alza premist.	spring	ressort		
9	7443322-00	1		vite	screw	vis		
10	2078762-00	1		leva arresto prest. con viti	lever	levier		
11	3015860-10	1		pastiglia	plug	bouchon		
12	7785220-00	1		stoppino	wick	mèche		
13	7782040-00	1		stoppino	wick	mèche		
14	2066200-00	1		stoppinio	wick	mèche		
15	2078800-00	1		bussola	bush	bague		
16	2068080-01	1		leva	lever	levier		
17	7414530-00	2		vite	screw	vis		
18	2049470-10	1		vite	screw	vis		
19	2068102-00	1		attacco a morsetto premist.	coupling	raccord		
20	7460202-00	1		dado	nut	écrou		
21	7270960-00	1		vite	screw	vis		
22	7458122-00	1		vite	screw	vis		
23	7451140-00	2		vite	screw	vis		
24	2078822-00	1		anello con viti	ring	anneau		
25	2078790-00	1		bussola	bush	bague		
26	7214342-00	2		vite	screw	vis		
27	2079650-00	1		arresto	stopping	butée		
28	2081332-00	1		leva	lever	levier		
29	2066370-00	1		distanziale	spacer	entretoise		
30	2066350-00	1		basello	slug	déclic		
31	7220632-00	1		vite	screw	vis		
32	7215242-00	1		vite	screw	vis		
33	2023910-11	1		vite	screw	vis		
34	2066420-00	1		vite	screw	vis		
35	7460072-00	1		dado	nut	écrou		
36	2021100-10	1		molla	spring	ressort		
37	2079590-00	1		tirante	tie-rod	tirant		
38	2023710-10	2		spina	pin	goupille		
39	2079670-00	1		vite	screw	vis		
40	2068820-00	1		distanziale	spacer	entretoise		
41	2079600-00	1		supporto	support	support		
42	2079620-00	1		guarnizione	gasket	gamiture		
43	2060210-10	1		molla	spring	ressort		
44	2066322-00	1		cannotto	column	fourche		
45	2067710-12	1		squadretta ferma piedino	bracket	équerre		
46	7040040-00	1		ronella	washer	rondelle		
47	7416582-00	1		vite	screw	vis		

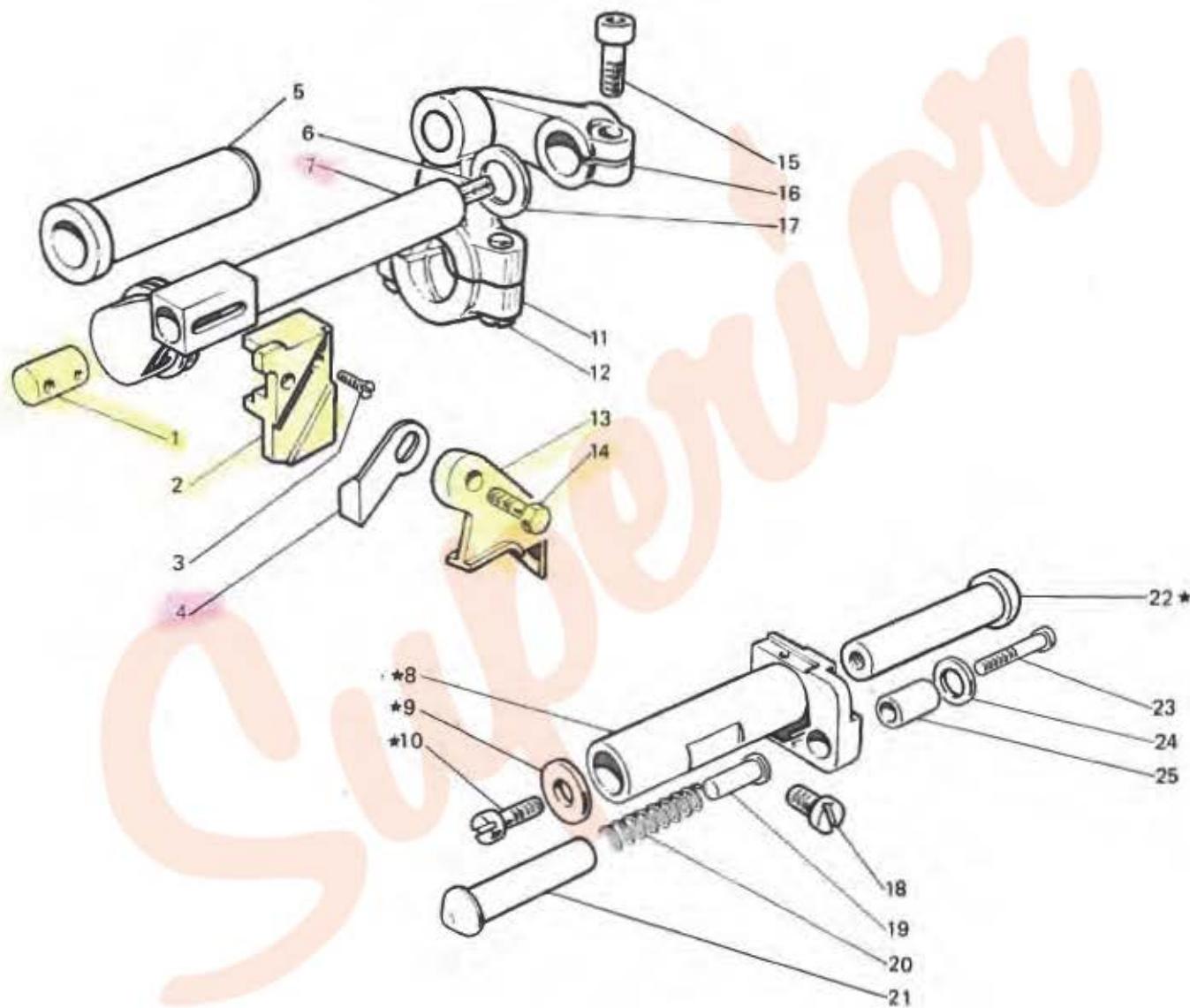


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Q. Ö 4	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
*	202133-4-10	1	porta coltello inferiore compl.	lower knife holder assembly		porte couteau inférieur compl.	
1	202130-0-11	1	perno	pin		pivot	
2	207588-0-00	1	placchetta	plate		plaquette	
3	744533-0-00	1	vite	screw		vis	
4	200662-0-10	1	carterino	cover		cartier	
5	206539-0-00	1	bussola	bush		baguette	
6	778835-0-00	1	stoppino	wick		mèche	
7	207861-4-00	1	albero colt. sup. con stoppino	shaft		arbre	
8	202132-0-10	1	porta coltello inferiore	lower knife holding		porte couteau inférieur	
9	704409-0-00	1	rondella	washer		rondelle	
10	742457-2-00	1	vite	screw		vis	
11	206578-2-00	1	biella con viti	con rod with screw		bielle avec vis	
12	743471-2-00	2	vite	screw		vis	
13	207589-0-00	1	staffa 207421-0-01	bracket		équerre	
14	207421-0-00	1	vite	screw		vis	
15	744334-2-00	1	vite	screw		vis	
16	206574-2-00	1	manovella alb. coltello sup.	crank for upper knife shaft		manivelle arbre couteau sup.	
17	705029-0-00	1	rondella	washer		rondelle	
18	742758-0-00	1	vite	screw		vis	
19	206758-0-10	1	puntalino	pin		pivot	
20	202128-0-10	1	molla	spring		ressort	
21	206757-0-00	1	bussola	bush		baguette	
22	202134-0-11	1	perno	pin		pivot	
23	722471-2-00	1	vite	screw		vis	
24	704406-0-00	1	rondella	washer		rondelle	
25	202129-0-10	1	bussola	bush		baguette	

TAV. 8

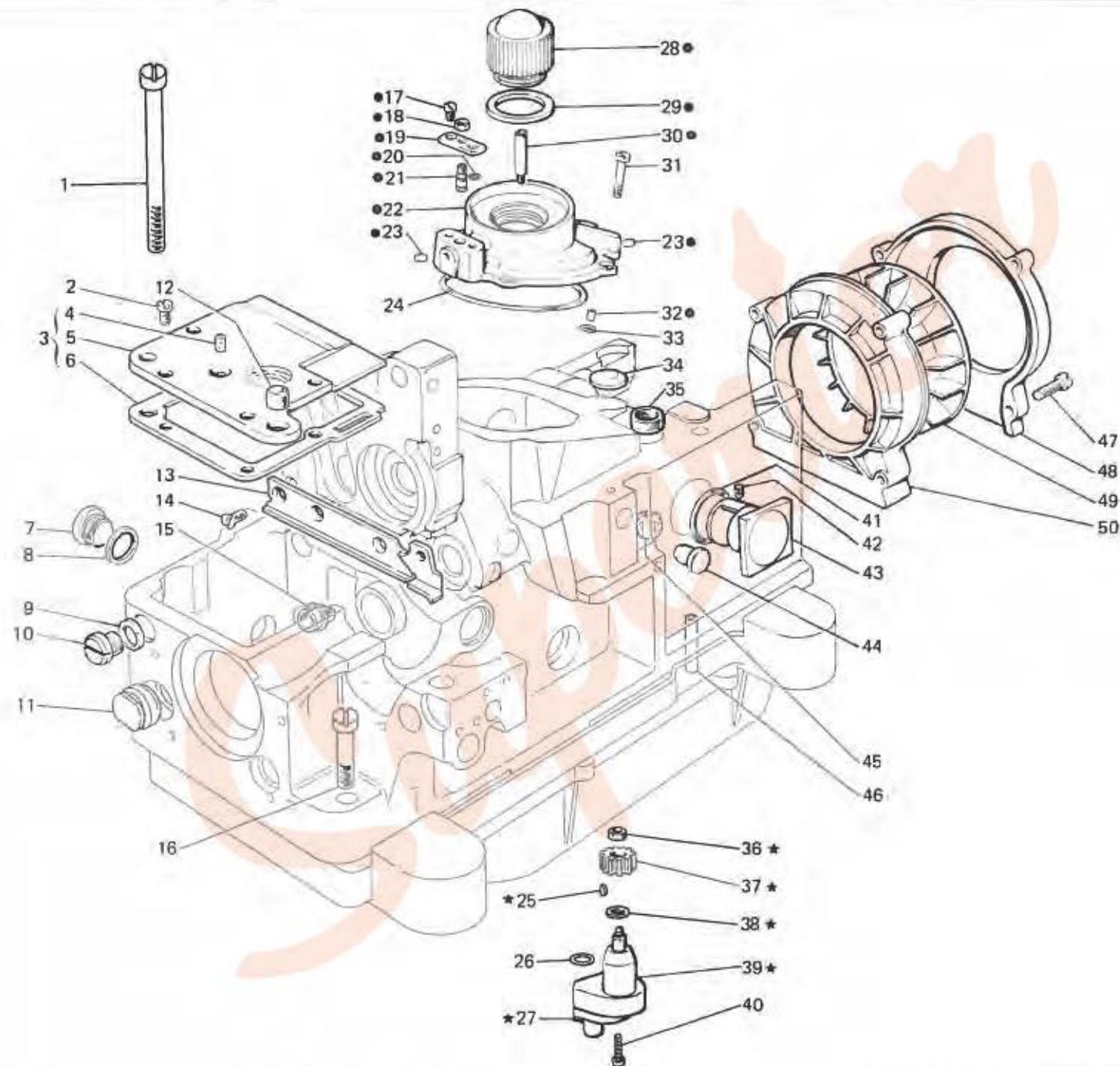


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	N. Anzahl Q. Anzali	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
0	207972-4-01	1	coperchio distrib. olio compl.	oil distributor cover assembly		calotte distribution huile compl.	
★	206550-4-03	1	gruppo pompa olio	oil pump assembly		groupe pompe à huile	
1	207917-0-00	4	vite fissa bacinella	screw		vis	
2	721443-2-00	4	vite	screw		vis	
3	207951-4-00	1	coperchio completo	cover assembly		couvercle complet	
4	778241-0-00	1	stoppino	wick		mèche	
5	207952-2-00	1	coperchio	cover		couvercle	
6	207953-0-00	1	guarnizione	gasket		garniture	
7	202026-0-10	1	tappo	plug		bouchon	
8	705982-0-00	1	guarnizione	gasket		garniture	
9	705975-0-00	1	guarnizione	gasket		garniture	
10	202480-0-10	1	tappo	plug		bouchon	
11	202027-0-10	1	tappo	plug		bouchon	
12	207954-0-00	1	tappo	plug		bouchon	
13	207961-0-00	1	carterino	cover		carter	
14	744634-0-00	3	vite	screw		vis	
15	206619-0-00	1	vaschetta olio	oil sump		cuvette huile	
16	742086-2-00	1	vite fissa bacinella	screw		vis	
17	741535-0-00	2	vite	screw		vis	
18	746007-2-00	1	dado	nut		écrou	
19	207979-0-00	1	piastrina	plate		plaquette	
20	701002-0-00	1	anello di tenuta	retainer ring		bague d'étanchéité	
21	207978-0-00	1	pistoncino	piston		piston	
22	207970-2-01	1	coperchio con tappo	cover with plug		couvercle avec bouchon	
23	301586-0-10	2	tappo	plug		bouchon	
24	701151-0-00	1	anello di tenuta	retainer ring		bague d'étanchéité	
25	206557-0-00	1	chiavetta	key		clavette	
26	701004-0-00	1	anello di tenuta	retainer ring		bague d'étanchéité	
27	721494-2-00	2	vite	screw		vis	
28	207973-0-00	1	cupolina	cup		coupole	
29	705970-0-00	1	guarnizione	gasket		garniture	
30	207971-0-00	1	ugello	nozzle		gicleur	
31	722063-2-00	6	vite	screw		vis	
32	207977-0-00	1	bussola	bush		bague	
33	701106-0-00	1	anello di tenuta	retainer ring		bague d'étanchéité	
34	206748-0-00	1	tappo espansione	plug		bouchon	
35	206667-0-01	1	tappo decompressione	plug		bouchon	
36	733507-0-00	1	dado	nut		écrou	
37	206555-0-01	1	ruota	wheel		roue	
38	704813-0-00	1	rondella	washer		rondelle	
39	206554-0-02	1	coperchio	cover		couvercle	
40	722511-2-00	2	vite	screw		vis	
41	701031-0-00	1	anello di tenuta	retainer ring		bague d'étanchéité	
42	729022-2-00	1	vite	screw		vis	
43	208087-3-00	1	indicatore livello olio	oil level gauge		indicateur niveau huile	
44	202398-0-10	1	tappo	plug		bouchon	
45	207758-0-01	1	bussola guida astina	bush		bague	
46	206296-0-00	1	tubetto scarico olio	pipe		tube	
47	202484-0-10	4	vite	screw		vis	
48	206687-2-00	1	coperchio coclea	cover		couvercle	
49	206690-2-00	1	ventola di raffreddamento	cooling fan		ventilateur	
50	206688-0-00	1	coclea per ventola	scroll		palier	

Segue
Follows TAV. 8/A

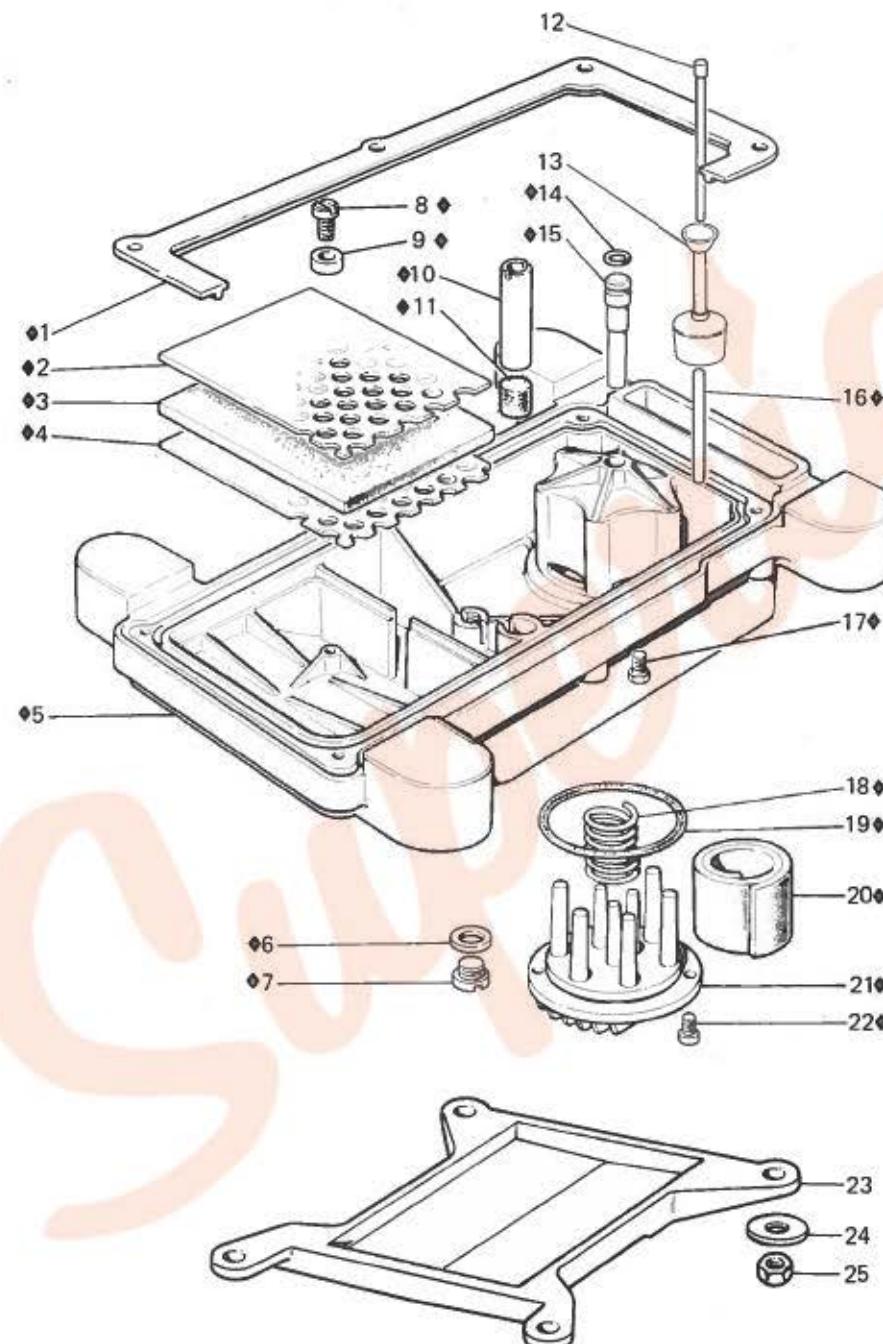


Fig. N. Abb. N.	Part Piece Bestell Pieza	N. N. N. N.	Q. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
9	208012-4-01	1		bacinella olio completa	oil sump assembly	réservoir huile compl.		
1	207909-0-00	1		garnizione bacinella	oil sump gasket	garniture réservoir		
2	206567-0-01	1		lamiera forata superiore	upper sheet	plaque perforée supérieur		
3	206566-0-00	1		filtro	filter	filtre		
4	206565-0-01	1		lamiera forata inferiore	lower sheet	plaque perforée inférieur		
5	207901-0-01	1		bacinella	oil sump	réservoir		
6	705977-0-00	1		rondella	washer	rondelle		
7	206564-0-00	1		tappo	plug	bouchon		
8	721484-2-00	1		vite	screw	vis		
9	990335-0-10	1		distanziale	spacer	entretoise		
10	206568-0-01	1		tubetto	pipe	tube		
11	206569-0-01	1		filtro	filter	filtre		
12	207975-0-00	1		astina indicat. livello olio	oil sump stick	jauge niveau huile		
13	206665-2-00	1		galleggiante	float	flotteur		
14	701005-0-00	1		anello di tenuta	retainer ring	baguette d'étanchéité		
15	206558-0-01	1		tubo aspirante	pipe	tube		
16	206662-0-00	1		spina	pin	gouille		
17	720411-2-00	1		vite	screw	vis		
18	206545-0-00	1		spirale per coperchio	spiral for cover	spirale pour couvercle		
19	701051-0-00	1		garnizione	gasket	garniture		
20	206559-0-01	1		filtro	filter	filtre		
21	206560-0-20	1		coperchio	cover	couvercle		
22	722063-2-00	2		vite	screw	vis		
23	991218-0-00	1		sotto-bacinella	underbase	sous-réservoir		
24	704536-0-00	4		rondella	washer	rondelle		
25	733008-2-00	4		dado	nut	écrou		

TAV.9

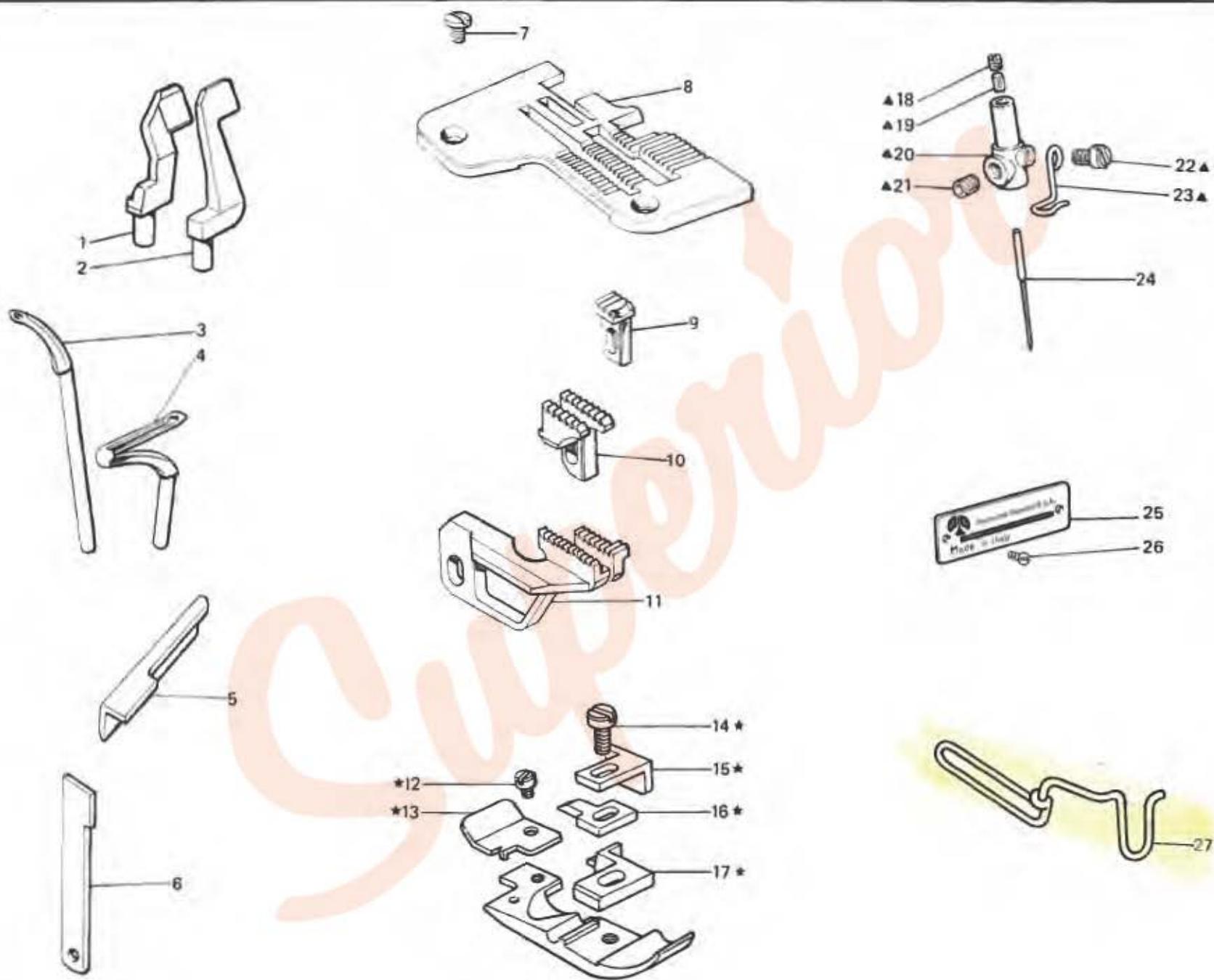


Fig. N. Abb. N.	Part- Piece N. Bestell- Pieza N.	N. Nr. N.	Ct. Anzahl Qty	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
★	203015-3-11	1		piedino completo	presserfoot assembly		pied-presseur complet	
▲	207510-4-00	1		morsetto porta ago completo	needle clamp assembly		porte-aiguille complet	
1	207992-0-00	1		salva ago	rear needle guard		protège-aiguille	
2	207995-0-00	1		spingi asola	front needle guard		pare-boucle	
3	204021-0-10	1		crochet superiore foro Ø 1,1 mm	upper looper hole Ø 1,1 mm		crochet supérieur trou Ø 1,1 mm	
4	202095-0-11	1		crochet inferiore foro Ø 1,1 mm	lower looper hole Ø 1,1 mm		crochet inférieur trou Ø 1,1 mm	
5	202932-0-10	2		coltello superiore	upper knife		couteau supérieur	
6	203012-0-10	2		coltello inferiore	lower knife		couteau inférieur	
7	744742-2-00	2		vite fissa placca ago	screw		vis	
8	203785-0-11	1		placca ago larg. costa 5 mm	needle plate width bight 5 mm		plaquette à aiguille larg. sujet 5 mm	
9	203003-0-10	1		grifino	feed dog		petite griffe	
10	203031-0-10	1		griffa sussidiaria passo 1,5 mm	subsidiary feed dog dist. 1,5 mm		griffe subsidiaire dist. 1,5 mm	
11	203028-0-10	1		griffa principale passo 1,5 mm	main feed dog dist. 1,5 mm		griffe principale dist. 1,5 mm	
12	741413-2-00	1		vite	screw		vis	
13	203025-0-10	1		piastrina	plate		plaquette	
14	741675-2-00	1		vite	screw		vis	
15	203021-0-11	1		piastrina	plate		plaquette	
16	202201-0-11	1		staffa	bracket		bride	
17	203026-0-11	1		linguetta	tongue		langouette	
18	727021-0-00	1		vite	screw		vis	
19	778206-0-00	1		stoppino	wick		mèche	
20	207520-2-00	1		morsetto porta ago	needle clamp		porte-aiguille	
21	745810-2-00	1		vite	screw		vis	
22	741415-2-00	1		vite	screw		vis	
23	207540-0-00	1		guidafilo	thread guide		guide-fil	
24	765200-6-90	1		ago RIM 27 fin. 90	needle RIM 27 size 90		aiguille RIM 27 jauge 90	
25	780206-0-40	1		targhetta classe testa	head class plate		plaquette classe tête	
26	202165-0-10	2		vite	screw		vis	
27	990694-0-00	1	2	salvadilla	protection		protection	

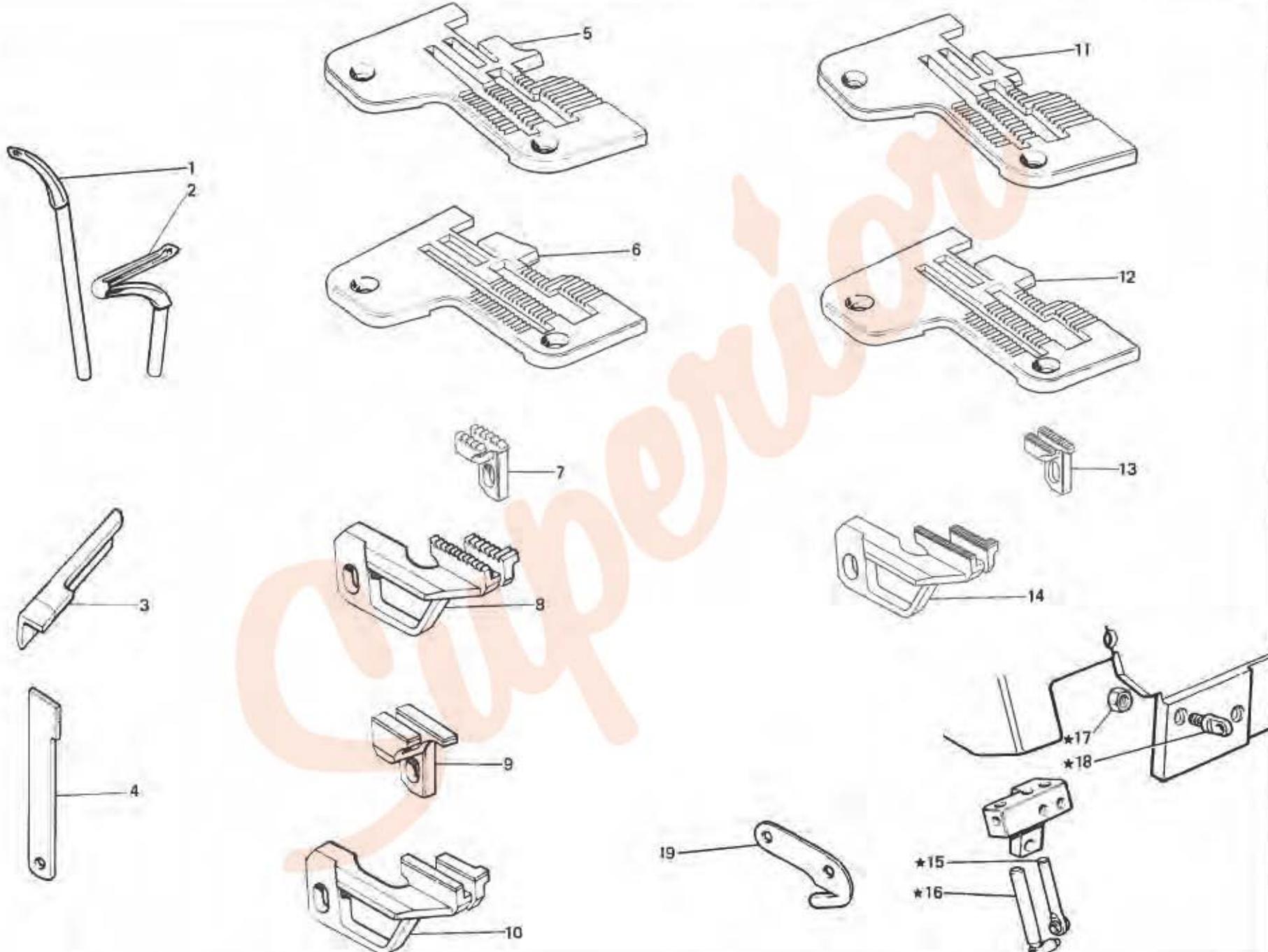


Fig. N. Alt. N.	Part. N. Piece N. Bestell N. Pièce N.	Ot. Art. Art.	DESCRIZIONE SOLO A RICHIESTA	DESCRIPTION ONLY ON REQUEST	DESCRIPTION SEULEMENT SUR DEMANDE	BENENNUNG	DESCRIPTION
★ 208310-4-00	1		gruppo passafili	thread guide assembly	groupe passe-fil		
1 204033-0-10	1		crochet superiore foro Ø 0,7 mm	upper looper hole Ø 0,7 mm	crochet supérieur trou Ø 0,7 mm		
2 202094-0-11	1		crochet inferiore foro Ø 0,7 mm	lower looper hole Ø 0,7 mm	crochet inférieur trou Ø 0,7 mm		
3 207001-2-00	1		coltello superiore	upper knife	couteau supérieur		
4 207016-2-00	1		coltello inferiore	lower knife	couteau inférieur		
5 203761-0-11	1		placca ago larg. costa 6 mm	needle plate width bight 6 mm	plaquette à aiguille larg. surjet 6 mm		
6 203762-0-11	1		placca ago larg. costa 7,5 mm	needle plate width bight 7,5 mm	plaquette à aiguille larg. surjet 7,5 mm		
7 203002-0-10	1		griffa subsidaria passo 2 mm	subsidiary feed dog dist. 2 mm	griffe subsidiaire dist. 2 mm		
8 203001-0-10	1		griffa principale passo 2 mm	main feed dog dist. 2 mm	griffe principale dist. 2 mm		
9 203033-2-11	1		griffa subsidaria gommata	subsidiary feed dog	griffe subsidiaire		
10 203030-2-11	1		griffa principale gommata	main feed dog	griffe principale		
11 203787-0-11	1		placca ago larg. costa 4 mm	needle plate width bight 4 mm	plaquette à aiguille larg. surjet 4 mm		
12 203788-0-11	1		placca ago larg. costa 7 mm	needle plate width bight 7 mm	plaquette à aiguille larg. surjet 7 mm		
13 207028-0-00	1		griffa subsidaria passo 1 mm	subsidiary feed dog dist. 1 mm	griffe subsidiaire dist. 1 mm		
14 207027-0-00	1		griffa principale passo 1 mm	main feed dog dist. 1 mm	griffe principale dist. 1 mm		
15 208179-2-00	1		passafilo	thread guide	passe-fil		
16 208196-3-00	1		passafilo	thread guide	passe-fil		
17 733503-0-00	3		dado	nut	écrou		
18 208204-2-00	3		passafilo	thread guide	passe-fil		
19 202194-0-10	1		plastrina	plate	plaquette		

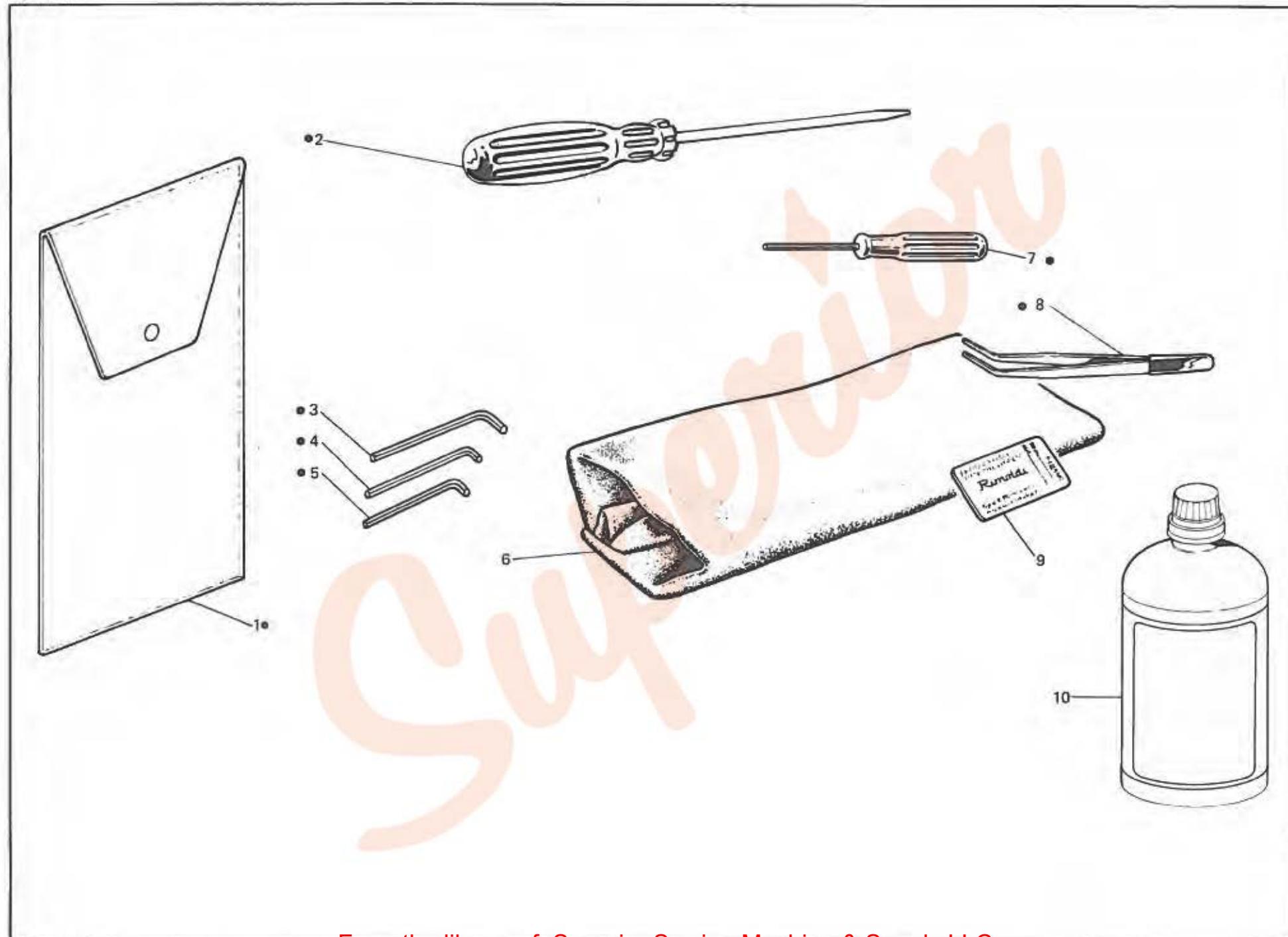


Fig. N. Abd. N.	Part. N. Piece N. Bestell N. Pieza N.	Orc. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTON	BENENNUNG	DISCIPLINE
●	991400-4-02	1	busta accessori completa	accessorils envelope assembly		envelope accessoires complète	
1	991415-0-00	1	busta accessori	accessories envelope		envelope accessoires	
2	990723-0-00	1	cacciavite medio	screw driver		tournevis moyen	
3	990639-0-10	1	chiave esag. da 3 mm	3 mm hexagonal key		clé hexagonale de 3 mm	
4	990685-0-10	1	chiave esag. da 2,5 mm	2,5 mm hexagonal key		clé hexagonale de 2,5 mm	
5	990325-0-10	1	chiave esag. da 2 mm	2 mm hexagonal key		clé hexagonale de 2 mm	
6	990183-0-13	1	cuffia protezione testa	machine cover		couverture protection tête	
7	990474-0-11	1	chiave esag. da 1,5 mm	1,5 mm hexagonal key		clé hexagonale de 1,5 mm	
8	990176-0-10	1	pinza per infilatura	threading clers		pince pour enfilage	
9	★	1	bustina aghi	needles packet		paquette aiguilles	
10	991280-0-00	1	lattina olio	oil container		bidon de huile	
			*per l'ordinazione della bustina citare lo stesso simbolo dell'ago montato sulla testa.	to order packet of needles please specify symbol of needle fitted on machine		pour commander un sachet d'aiguille donner le symbol de l'aiguille montée sur la tête	

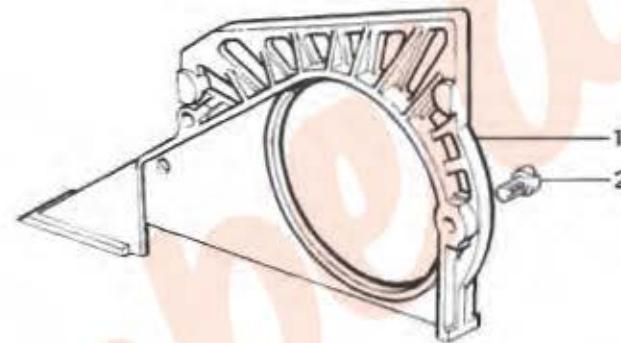


Fig. N. Abb. N.	Part. N. Pilze Bestell N. Pieza N.	N. N. N. N.	Q. Anzahl A	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
1	206685-0-00	1	1	carter copriicinghia	cover	carter		
2	722063-2-00	2	2	vite	screw	vit		

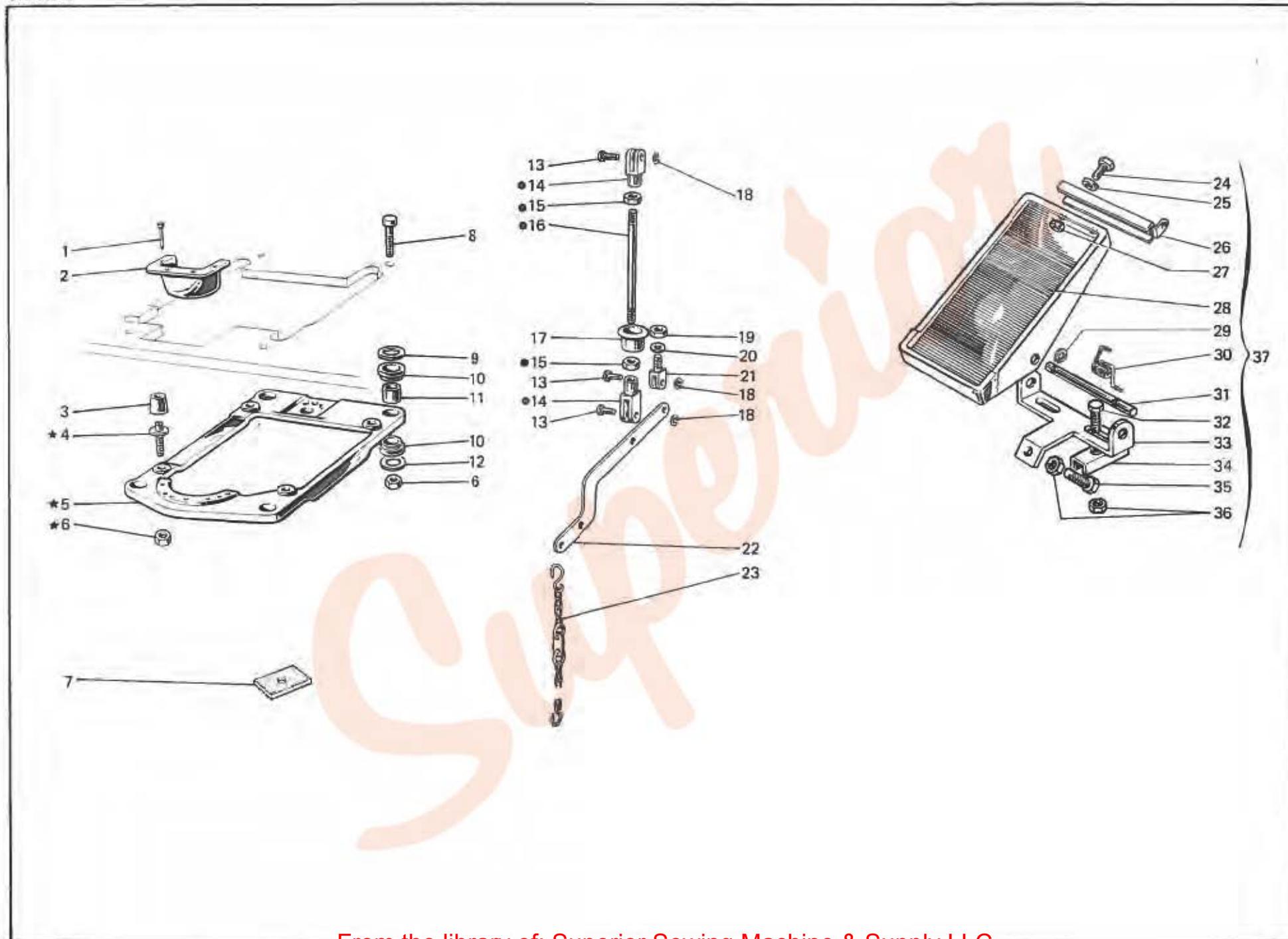


Fig. Abb. N.	Part. Piece Bestell Nr. Ficca	N. N. Nr. N.	O. Anzahl Aantal	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
				PIAZZAMENTO NORMALE	NORMAL SETTING		INSTALLATION NORMAL	
★	990987-4-00	1		supporto testa completo	head support assembly		support tête complet	
●	990984-4-10	1		tirante alza piedino completo	presser tie-rod assembly		tirant pour soulev., pied-presseur	
1	900201-0-10	4		chiodino	rivet		clou	
2	991187-0-00	1		bocchetta	clip		bouche	
3	990982-0-00	4		ammortizzatore	shock absorber		amortisseur	
4	900694-0-11	4		perno	pin		pivot	
5	990981-0-00	1		supporto testa	head support		support tête	
6	733008-2-00	8		dado	nut		écrou	
7	900203-0-10	4		ammortizzatori per tavola	shock absorber		amortisseur	
8	722905-2-00	4		vite	screw		vis	
9	704346-2-00	4		rondella	washer		rondelle	
10	901101-0-00	8		ammortizzatore	shock absorber		amortisseur	
11	901102-0-00	4		distanziale	spacer		entretoise	
12	704345-2-00	4		rondella	washer		rondelle	
13	990311-0-10	3		perno	pin		pivot	
14	990310-0-10	2		giunto	joint		joint	
15	746402-2-00	2		dado	nut		écrou	
16	990452-0-00	1		tirante	tie rod		tirant	
17	900204-0-10	1		bussola	bush		baque	
18	700205-0-00	3		anello elastico	spring ring		anneau ressort	
19	746409-2-00	1		dado	nut		écrou	
20	704424-2-00	1		rondella	washer		rondelle	
21	990314-0-10	1		supportino	support		support	
22	990316-0-11	1		leva	lever		levier	
23	990179-4-11	1		catenella completa	chain assembly		chaînette complète	
24	720464-4-00	2		vite	screw		vis	
25	704009-4-00	2		rondella	washer		rondelle	
26	900926-0-00	1		attacco	coupling		raccord	
27	733508-4-00	2		dado	nut		écrou	
28	900931-0-00	1		copertura	covering		couverture	
29	900918-0-00	2		anello elastico	spring ring		anneau ressort	
30	900927-0-00	1		molla	spring		ressort	
31	900928-0-00	1		perno	pin		pivot	
32	720505-4-00	2		vite	screw		vis	
33	900929-0-01	1		supporto	support		support	
34	900920-0-00	2		piastrina	plate		plaqué	
35	720645-4-00	1		vite	screw		vis	
36	733510-4-00	3		dado	nut		écrou	
37	900925-4-01	1		pedalina completa	pedal assembly		pédale complète	

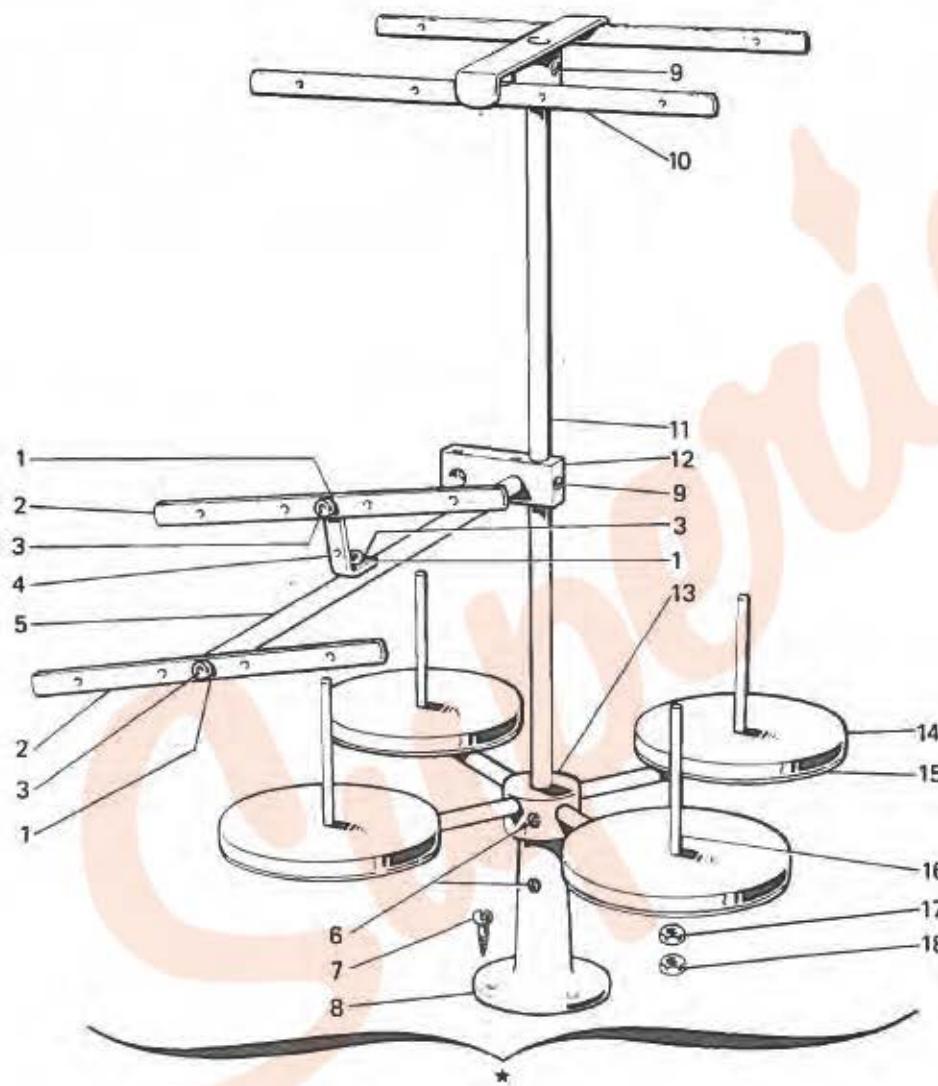


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Q. Qty	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★ 1	991120-5-00 703006-0-00	1 3	porta bobine compl. (4-3 fili) rondella	bobbin carrier ass. (4-3 threads) washer		porte bobine compl. (4-3 fils)	
2	991108-2-00	2	tubetto con bussola	frame with bushes		rondelle	bâti avec bagues
3	722431-2-00	3	vite	screw		vis	vis
4	991107-2-00	1	squadretta con viti e rondelle	bracket with screws and washer		équerre avec vis et rondelle	
5	991106-2-00	1	asta con rondelle e viti	rod with washer and screw		tige avec rondelle et vis	
6	729054-2-00	3	vite	screw		vis	vis
7	731107-2-00	3	vite	screw		vis	vis
8	991114-2-00	1	base	base		base	base
9	729034-2-00	3	vite	screw		vis	vis
10	991121-3-00	1	telaietto superiore	upper frame		bâti supérieur	
11	991113-0-00	1	asta principale	main rod		tige principale	
12	991128-2-00	1	blocchetto con viti	block with screw		bloc avec vis	
13	991129-3-00	1	mozzo con asta e viti	hub with rod and screw		moyeau avec tige et vis	
14	991179-0-00	4	disco	disc		disque	disque
15	991112-0-00	4	piatto	disc		plateau	plateau
16	991111-2-00	4	astina con dado	rod with nut		tige avec écrou	
17	733508-2-00	4	dado	nut		écrou	écrou
18	925433-0-00	4	dado	nut		écrou	écrou

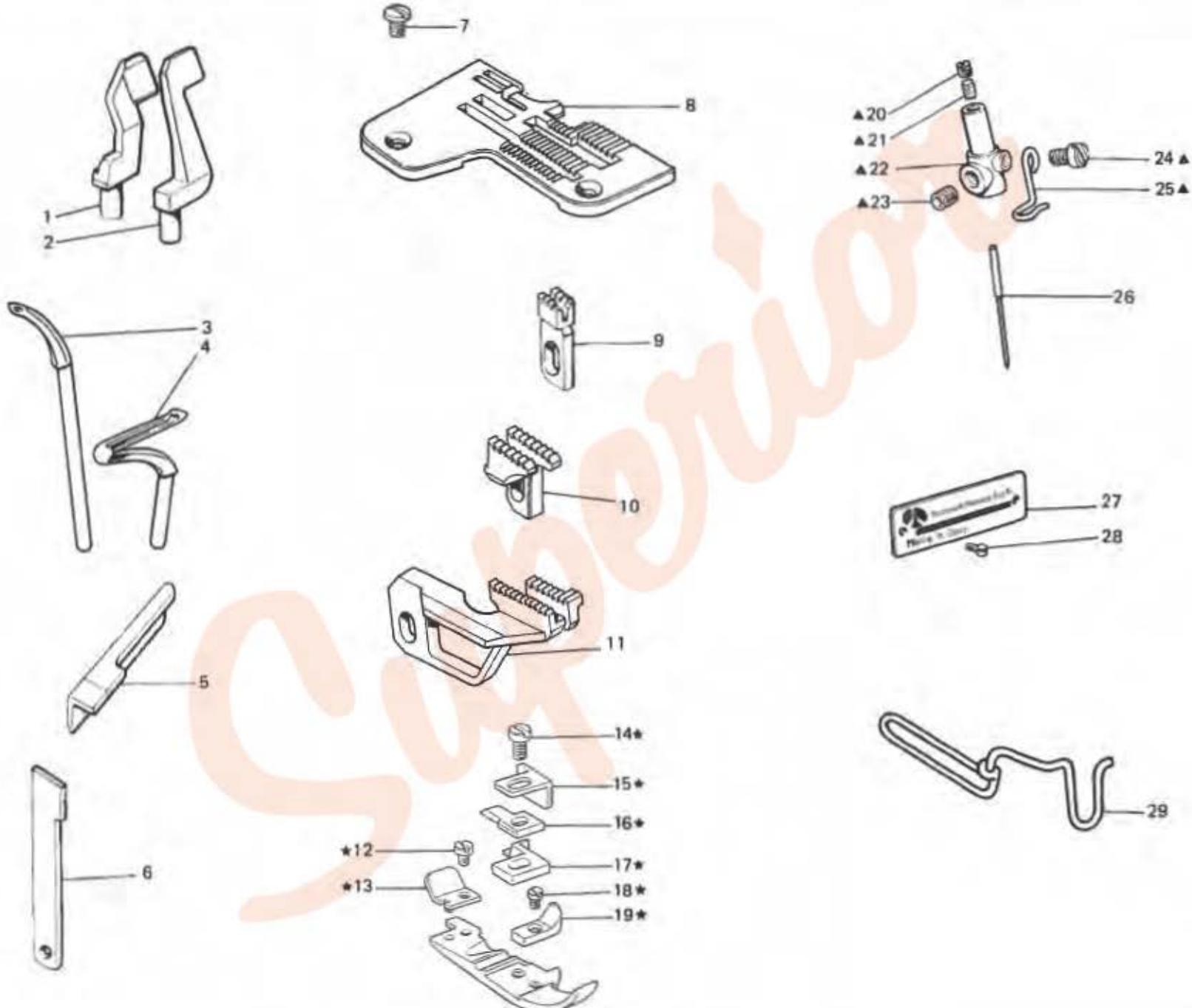


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	N. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BEzeichnung	DESCRIPTION
★	207076-3-01	1	piccino completo	presserfoot assembly		pied-presseur complet	
▲	207510-4-00	1	morsetto porta ago completo	needle clamp assembly		porte aiguille complet	
1	207992-0-00	1	salva ago	rear needle guard		protège-aiguille	
2	207995-0-00	1	spingi asola	front needle guard		pare-boucle	
3	204033-0-10	1	crochet superiore foro Ø 0,7 mm	upper looper hole Ø 0,7 mm		crochet supérieur trou Ø 0,7 mm	
4	202094-0-11	1	crochet inferiore foro Ø 0,7 mm	lower looper hole Ø 0,7 mm		crochet inférieur trou Ø 0,7 mm	
5	207001-2-00	1	coltello superiore	upper knife		couteau supérieur	
6	207016-2-00	1	coltello inferiore	lower knife		couteau inférieur	
7	744742-2-00	2	vite fissa piccola ago	screw		vis	
8	203035-0-12	1	placca ago larg. costa 4,5 mm	needle plate width bight 4,5 mm		plaqué à aiguille larg. surjet 4,5 mm	
9	203004-0-10	1	griffino	feed dog		petite griffe	
10	203031-0-10	1	griffa sussidiaria passo 1,5 mm	subsidiary feed dog dist. 1,5 mm		griffe subsidiaire dist. 1,5 mm	
11	203028-0-10	1	griffa principale passo 1,5 mm	main feed dog dist. 1,5 mm		griffe principale dist. 1,5 mm	
12	741413-2-00	1	vite	screw		vis	
13	203041-0-10	1	piastrina	plate		plaqué	
14	741685-2-00	1	vite	screw		vis	
15	203768-0-11	1	piastrina	plate		plaqué	
16	203772-0-11	1	staffa	bracket		bride	
17	203026-0-11	1	linguetta	tongue		langue	
18	741431-2-00	1	vite	screw		vis	
19	203112-0-11	1	bloccetto	block		bloc	
20	727021-0-00	1	vite	screw		vis	
21	778206-0-00	1	stopino	wick		mèche	
22	207520-2-00	1	morsetto porta ago	needle clamp		porte-aiguille	
23	745810-2-00	1	vite	screw		vis	
24	741415-2-00	1	vite	screw		vis	
25	207540-0-00	1	guidafilo	thread guide		guide-fil	
26	765200-6-90	1	ago RIM 27 fin. 90	needle RIM 27 size 90		aiguille RIM 27 jauge 90	
27	780230-0-40	1	terghetta classe testa	head class plate		Plaque classe tête	
28	202165-0-10	2	vite	screw		vis	
29	990694-0-00	1	salvadita	protection		protection	

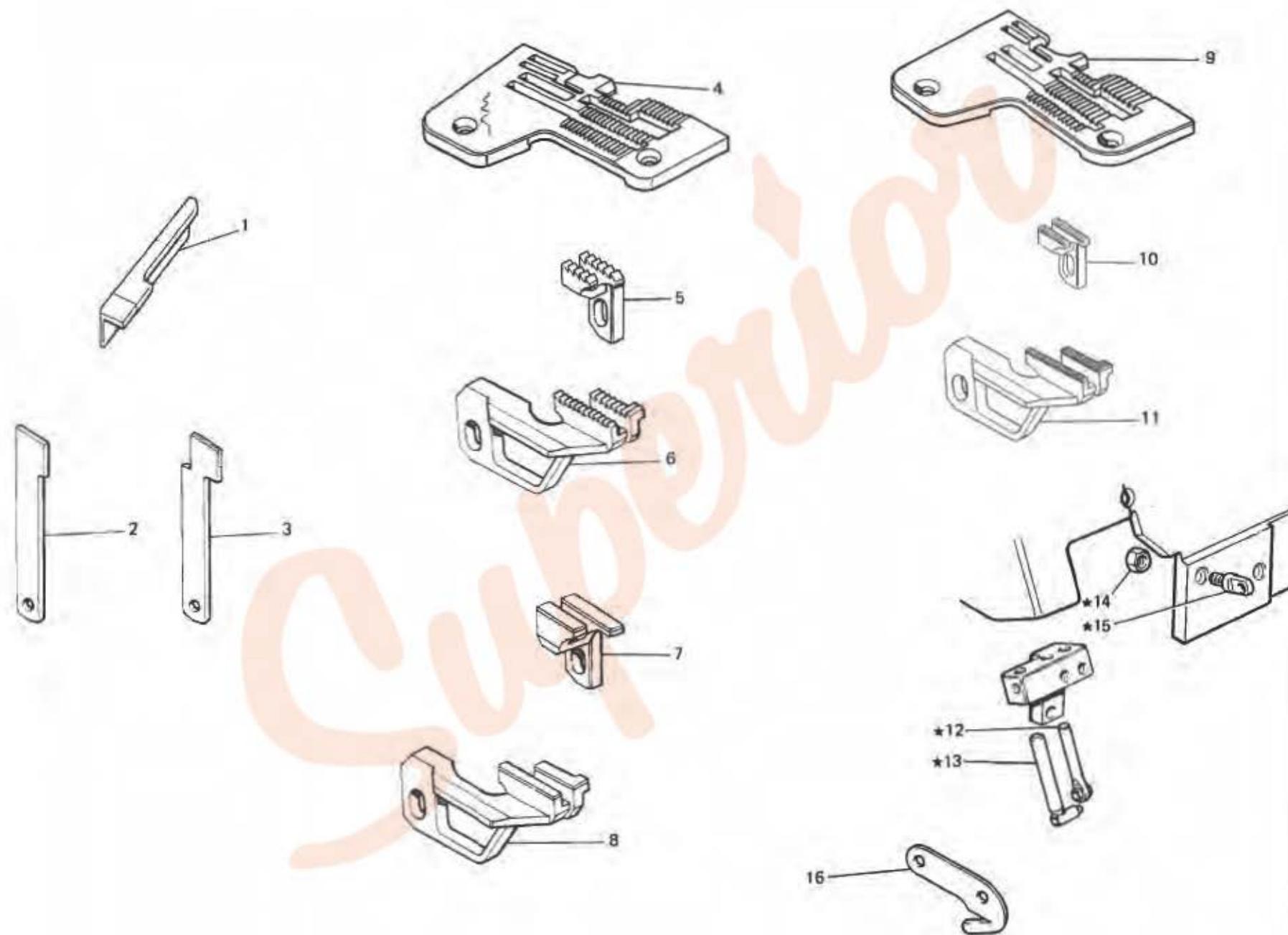


Fig. N. Abb. N.	Part. N. Pzca. N. Bestell. Pzca.	N. D. n. A.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
			SOLO A RICHIESTA	ONLY ON REQUEST		SEULEMENT SUR DEMANDE	
*	2083104-00	1	gruppo passafili	thread guide assembly		groupe passe-fil	
1	207006-2-00	1	coltello superiore	upper knife		couteau supérieur	
2	203012-0-10	2	coltello inferiore	lower knife		couteau inférieur	
3	207017-2-00	1	coltello inferiore	lower knife		couteau inférieur	
4	203014-0-11	1	piacca ago largh. costa 7 mm	needle plate width bight 7 mm		plaque à aiguille larg. surjet 7 mm	
5	203002-0-10	1	griffa sussidiaria passo 2 mm	subsidiary feed dog dist. 2 mm		griffe subsidiaire dist. 2 mm	
6	203001-0-10	1	griffa principale passo 2 mm	main feed dog dist 2 mm		griffe principale dist. 2 mm	
7	203033-2-11	1	griffa sussidiaria gommata	subsidiary feed dog		griffe subsidiaire	
8	203030-2-11	1	griffa principale gommata	main feed dog		griffe principale	
9	203037-0-11	1	piacca ago largh. costa 7 mm	needle plate width bight 7 mm		plaque à aiguille larg. surjet 7 mm	
10	207028-0-00	1	griffa sussidiaria passo 1 mm	subsidiary feed dog dist. 1 mm		griffe subsidiaire dist. 1 mm	
11	207027-0-00	1	griffa principale passo 1 mm	main feed dog dist. 1 mm		griffe principale dist. 1 mm	
12	208179-2-00	1	passafilo	thread guide		Passe-fil	
13	208196-3-00	1	passafilo	thread guide		Passe-fil	
14	733503-0-00	3	dado	nut		écrou	
15	208204-2-00	3	passafilo	thread guide		Passe-fil	
16	202194-0-10	1	piastrina	plate		plaquette	

Segue
Follows TAV. 16/A

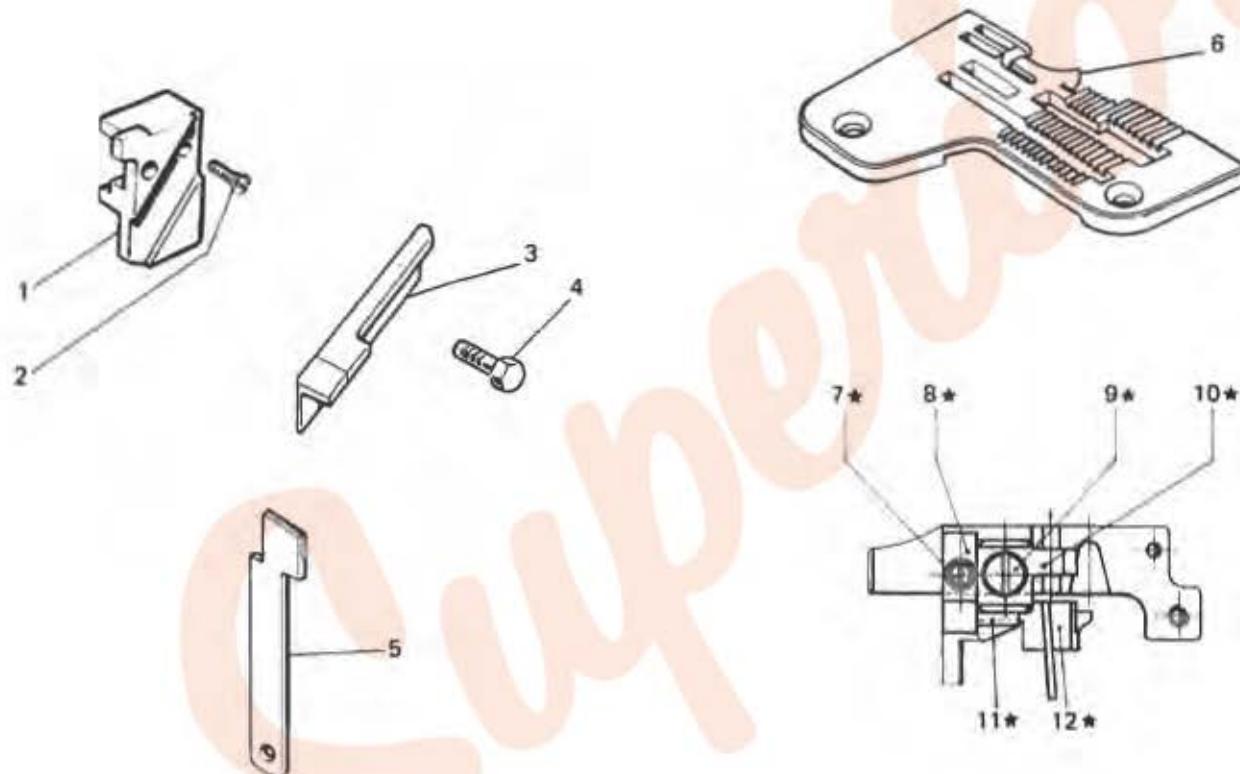


Fig. N. Abb. N.	Part. Piece Bustell Pieza N.	N. N. N.	Anzahl Q.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
				SOLLO A RICHIESTA	ONLY ON REQUEST		SEULEMENT SUR DEMANDE	
*	207147-3-01	1		pedino completo	presserfoot assembly		pièd-presseur complet	
1	207586-0-00	1		piacchetta	plate		plaqué	
2	744533-0-00	1		vite	screw		vis	
3	207006-2-00	1		coltello superiore	upper knife		couteau supérieur	
4	207417-0-00	1		vite	screw		vis	
5	207017-2-00	1		coltello inferiore	lower knife		couteau inférieur	
6	207148-0-01	1		placca ago largh. costa 3,1 mm	needle plate width bight 3,1 mm		plaqué à aiguille larg. surjet 3,1 mm	
7	741431-2-00	1		vite	screw		vis	
8	207143-0-01	1		blocchetto	block		bloc	
9	741675-2-00	1		vite	screw		vis	
10	203772-0-11	1		staffa	bracket		bride	
11	207141-0-01	1		piastrina	plate		plaqué	
12	207146-2-01	1		linguetta	tongue		langouette	

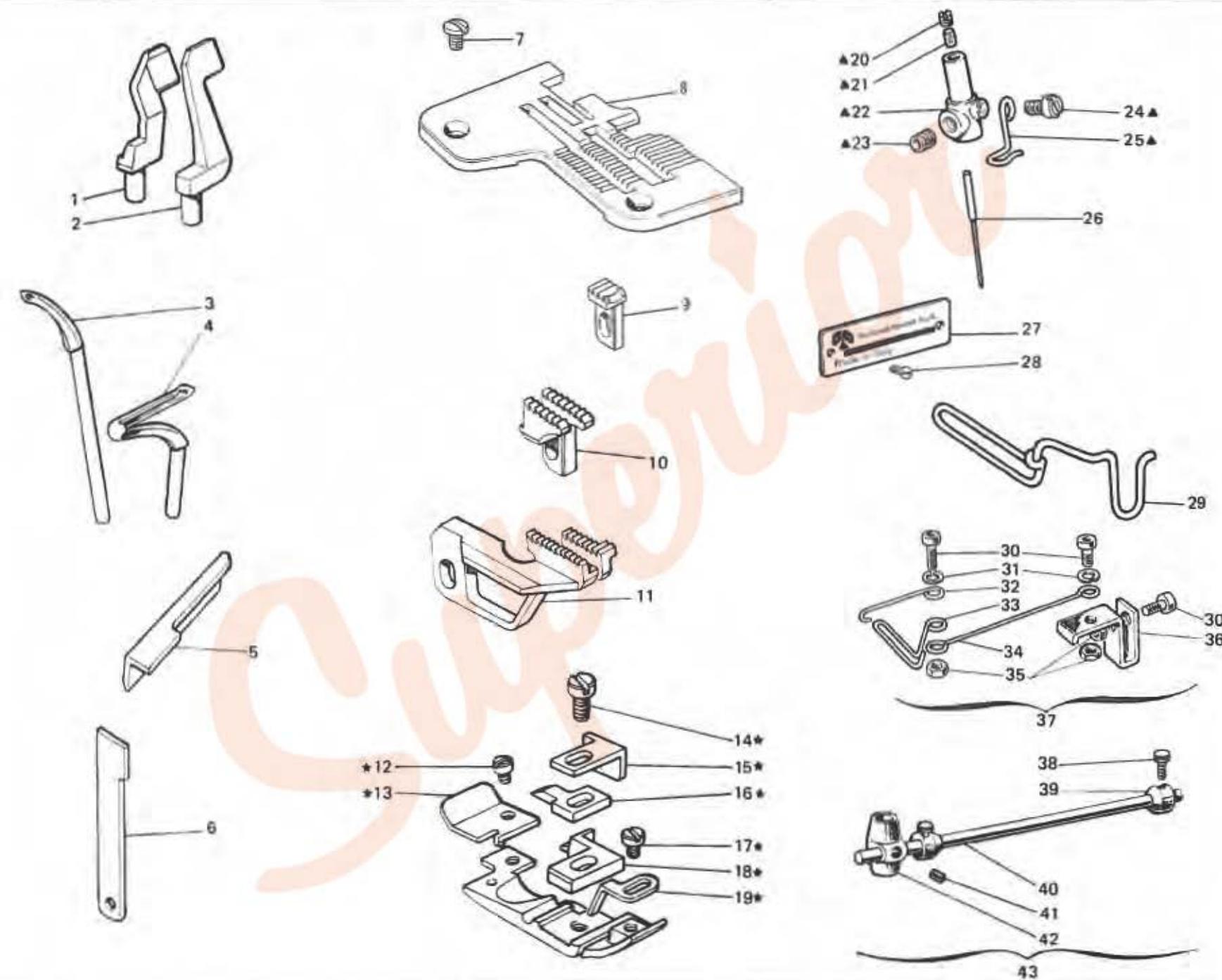


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pièce N.	Qntt. Ammt	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BEzeichnung	DESCRIPTION
*	203016-3-11	1	piedino completo	presserfoot assembly	pied-presseur complet		
▲	207510-4-00	1	monetto porta ago completo	needle clamp assembly	porte-aiguille complet		
1	207992-0-00	1	salva ago	rear needle guard	protège-aiguille		
2	207995-0-00	1	spingi aiola	front needle guard	pare-boucle		
3	204033-0-10	1	crochet superiore foro Ø 0,7 mm	upper looper hole Ø 0,7 mm	crochet supérieur trou Ø 0,7 mm		
4	202094-0-11	1	crochet inferiore foro Ø 0,7 mm	lower looper hole Ø 0,7 mm	crochet inférieur trou Ø 0,7 mm		
5	202932-0-10	2	coltello superiore	upper knife	couteau supérieur		
6	203012-0-10	2	coltello inferiore	lower knife	couteau inférieur		
7	744742-2-00	2	vite fissa placcia ago	screw	vis		
8	203785-0-11	1	placcia ago largh. costit 5 mm	needle plate width bight 5 mm	plaqué à aiguille larg. surjet 5 mm		
9	203003-0-10	1	grifino	feed dog	petite griffe		
10	203031-0-10	1	griffa su diaria passo 1,5 mm	subsidiary feed dog dist. 1,5 mm	griffe subsidiaire dist. 1,5 mm		
11	203028-0-10	1	griffa principale passo 1,5 mm	main feed dog dist. 1,5 mm	griffe principale dist. 1,5 mm		
12	741413-2-00	1	vite	screw	vis		
13	203025-0-10	1	piastrina	plate	plaquette		
14	741685-2-00	1	vite	screw	vis		
15	203768-0-11	1	piastrina	plate	plaquette		
16	203772-0-11	1	staffa	bracket	bride		
17	741519-2-00	1	vite	screw	vis		
18	203026-0-11	1	linguetta	tongue	langouette		
19	204020-0-11	1	piastrina	plate	plaquette		
20	727021-0-00	1	vite	screw	vis		
21	778206-0-00	1	stoppino	wick	mèche		
22	207520-2-00	1	monetto porta ago	needle clamp	porte-aiguille		
23	745810-2-00	1	vite	screw	vis		
24	741415-2-00	1	vite	screw	vis		
25	207540-0-00	1	guidafilo	thread guide	guide-fil		
26	765200-6-90	1	ago RIM 27 fin. 90	needle RIM 27 size 90	aiguille RIM 27 jauge 90		
27	780200-0-40	1	terghetta classe testa	head class plate	plaqué classe tête		
28	202165-0-10	2	vite	screw	vis		
29	990694-0-00	1	salvadita	protection	protection		
30	722420-2-00	3	vite	screw	vis		
31	703003-0-00	2	ronella elastica	spring ring	anneau ressort		
32	991222-0-00	1	asta di regolazione	adjustment rod	tige de réglage		
33	991221-0-00	1	guida fettuccia	guide	guide		
34	991220-0-00	1	asta centrale	central rod	tige centrale		
35	746003-0-00	3	dado	nut	écrou		
36	991223-0-00	1	supporto	support	support		
37	991225-4-00	1	guida fettuccia completa	guide assembly	guide complet		
38	990596-0-10	2	vite	screw	vis		
39	990594-2-00	2	anello di registro	adjustment ring	bague de réglage		
40	991229-0-00	1	bitta	rod	tige		
41	729024-2-00	2	vite	screw	vis		
42	991153-2-00	1	supporto	support	support		
43	991228-4-00	1	portarotolo completo	roll carrier assembly	porte-rouleau complet		

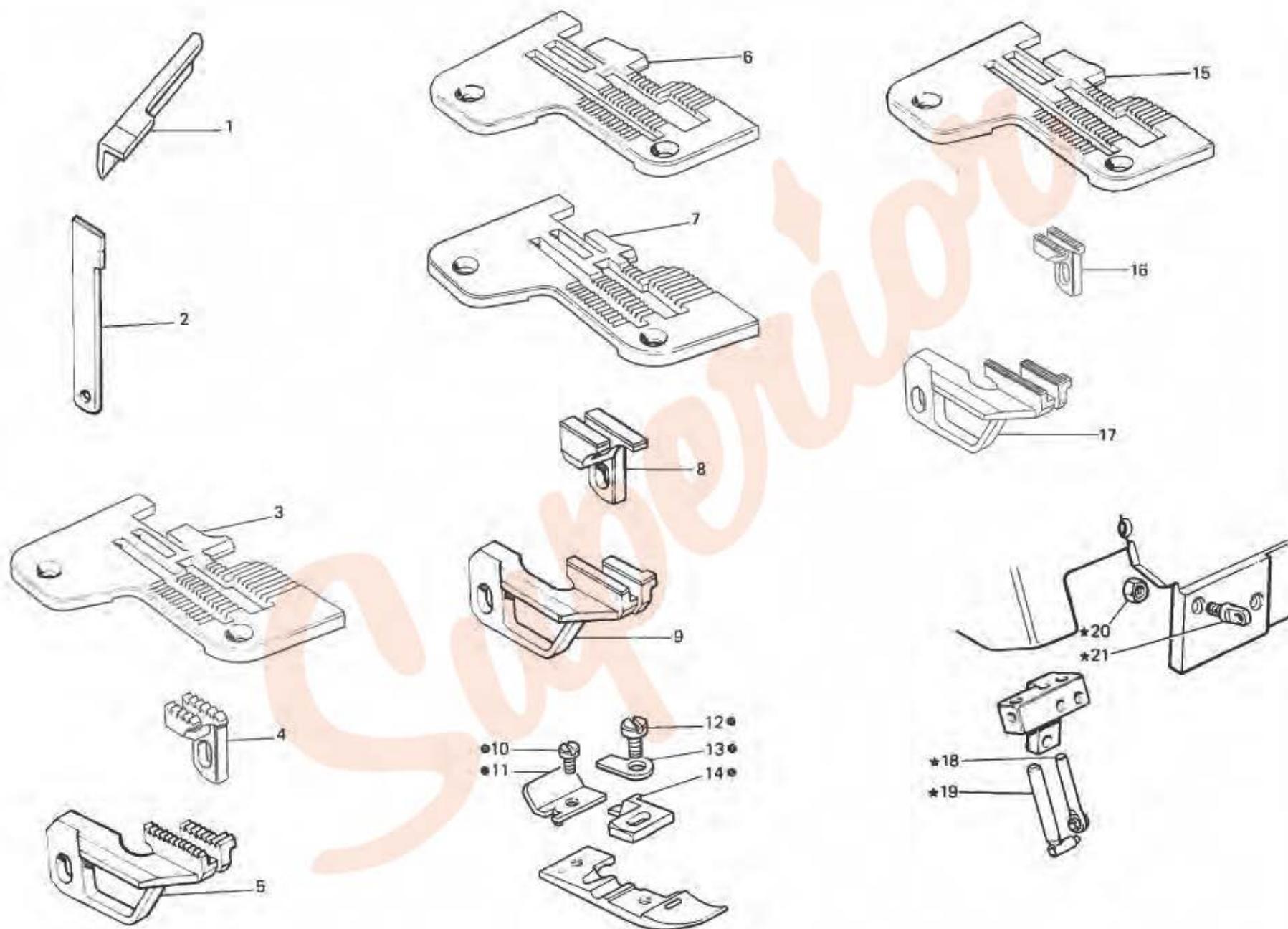


Fig. N. Alt. N.	Part. N. Piece N. Bestell N. Pieza N.	O. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION (EN)
			SOLO A RICHIESTA	ONLY ON REQUEST		SEULEMENT SUR DEMANDE	
*	203342-3-11	1	piedino completo	presserfoot assembly		pied-presseur complet	
*	206310-4-00	1	gruppo passafili	thread guide assembly		groupe passe-fil	
1	207001-2-00	1	coltello superiore	upper knife		couteau supérieur	
2	207016-2-00	1	coltello inferiore	lower knife		couteau inférieur	
3	203761-0-11	1	placca ago largh. costa 6 mm	needle plate width bight 6 mm		plaquette à aiguille larg. surjet 6 mm	
4	203002-0-10	1	griffa subsidaria passo 2 mm	subsidiary feed dog dist. 2 mm		griffe subsidiaire dist. 2 mm	
5	203001-0-10	1	griffa principale passo 2 mm	main feed dog dist. 2 mm		griffe principale dist. 2 mm	
6	203762-0-11	1	placca ago largh. costa 7,5 mm	needle plate width bight 7,5 mm		plaquette à aiguille larg. surjet 7,5 mm	
7	203787-0-11	1	placca ago largh. costa 4 mm	needle plate width bight 4 mm		plaquette à aiguille larg. surjet 4 mm	
8	203033-2-11	1	griffa subsidaria gommata	subsidiary feed dog		griffe subsidiaire	
9	203030-2-11	1	griffa principale gommata	main feed dog		griffe principale	
10	741413-2-00	1	vite	screw		vis	
11	202192-0-10	1	piastrina	plate		plaquette	
12	741665-2-00	1	vite	screw		vis	
13	202201-0-11	1	staffa	bracket		bride	
14	203044-0-11	1	linguetta	tongue		langouette	
15	203788-0-11	1	placca ago largh. costa 7 mm	needle plate width bight 7 mm		plaquette à aiguille larg. surjet 7 mm	
16	207028-0-00	1	griffa subsidaria passo 1 mm	subsidiary feed dog dist. 1 mm		griffe subsidiaire dist. 1 mm	
17	207027-0-00	1	griffa principale passo 1 mm	main feed dog dist. 1 mm		griffe principale dist. 1 mm	
18	208179-2-00	1	passafilo	thread guide		pare-fil	
19	208196-3-00	1	passafilo	thread guide		pare-fil	
20	733503-0-00	3	dedo	nut		écrou	
21	208204-2-00	3	passafilo	thread guide		passafil	

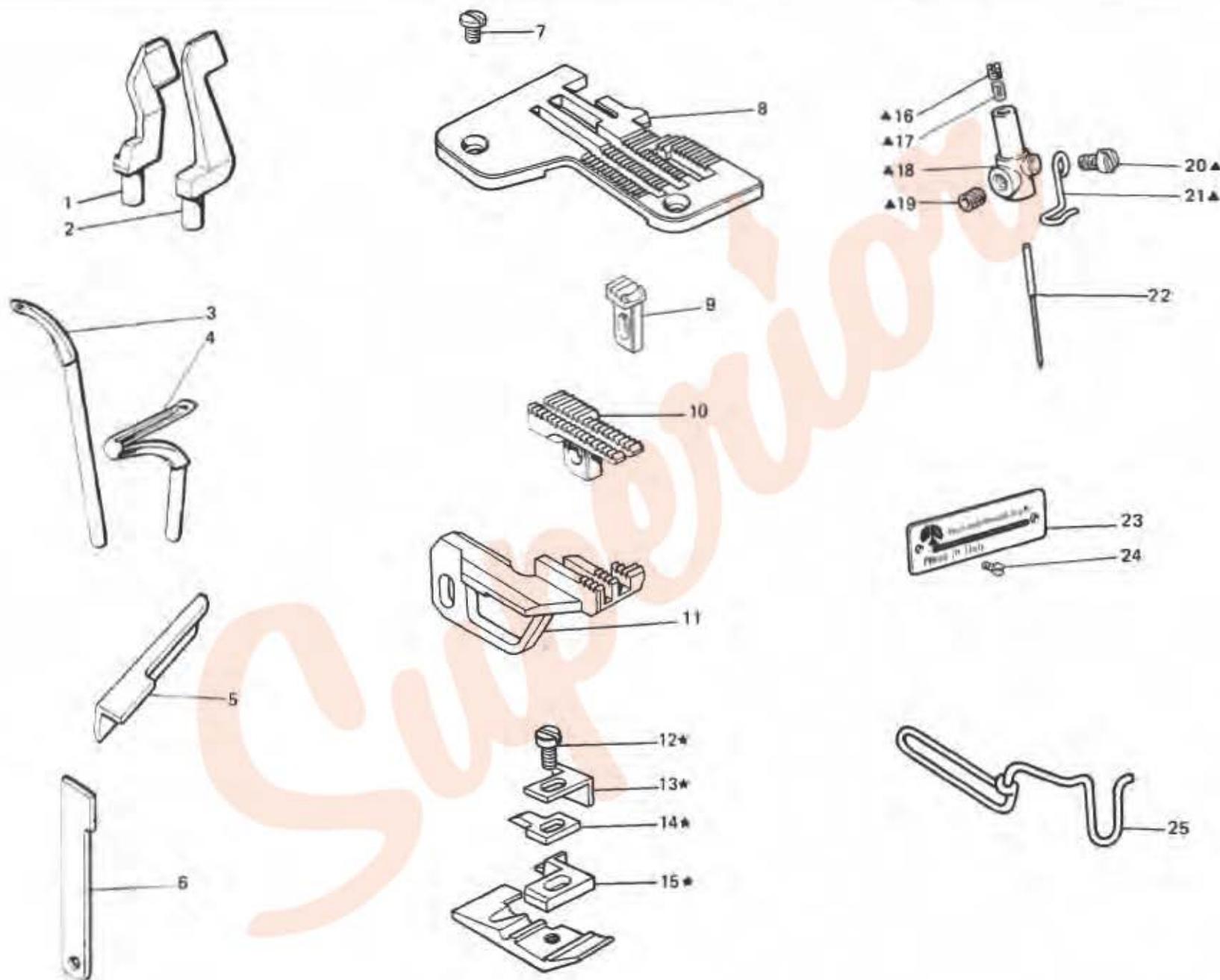


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
★	203767-3-11	1	piedino completo	presserfoot assembly	pied-presseur complet		
▲	207510-4-00	1	morsetto porta ago completo	needle clamp assembly	porte-aiguille complet		
1	207992-0-00	1	salva ago	rear needle guard	protège aiguille		
2	207995-0-00	1	spingi astola	front needle guard	pare-boucle		
3	204033-0-10	1	crochet superiore foro Ø 0,7 mm	upper looper hole Ø 0,7 mm	crochet supérieur trou Ø 0,7 mm		
4	202094-0-11	1	crochet inferiore foro Ø 0,7 mm	lower looper hole Ø 0,7 mm	crochet inférieur trou Ø 0,7 mm		
5	202932-0-10	2	coltellino superiore	upper knife	couteau supérieur		
6	203012-0-10	2	coltellino inferiore	lower knife	couteau inférieur		
7	744742-2-00	2	vite fissa placcia ago	screw	vis		
8	203786-0-11	1	placcia ago largh. costà 5 mm	needle plate width bight 5 mm	plaqué à sigillée larg. surjet 5 mm		
9	203003-0-10	1	grifino	feed dog	petite griffe		
10	203747-0-10	1	griffa subsidaria passo 1,5 mm	subsidiary feed dog dist. 1,5 mm	griffe subsidiaire dist. 1,5 mm		
11	203746-0-10	1	griffa principale passo 1,5 mm	main feed dog dist. 1,5 mm	griffe principale dist. 1,5 mm		
12	741685-2-00	1	vite	screw	vis		
13	203768-0-11	1	piastrina	plate	plaquette		
14	203772-0-11	1	staffa	bracket	bride		
15	203026-0-11	1	linguetta	tongue	languette		
16	727021-0-00	1	vite	screw	vis		
17	778206-0-00	1	stappino	wick	mèche		
18	207520-2-00	1	morsetto porta ago	needle clamp	porte-aiguille		
19	745810-2-00	1	vite	screw	vis		
20	741415-2-00	1	vite	screw	vis		
21	207540-0-00	1	guidafilo	thread guide	guide fil		
22	765200-6-10	1	ago RIM 27 fin. 100	needle RIM 27 size 100	aiguille RIM 27 jauge 100		
23	780200-0-40	1	targhetta classe testa	head class plate	plaqué classe tête		
24	202165-0-10	2	vite	screw	vis		
25	990694-0-00	1	salvedita	protection	protection		

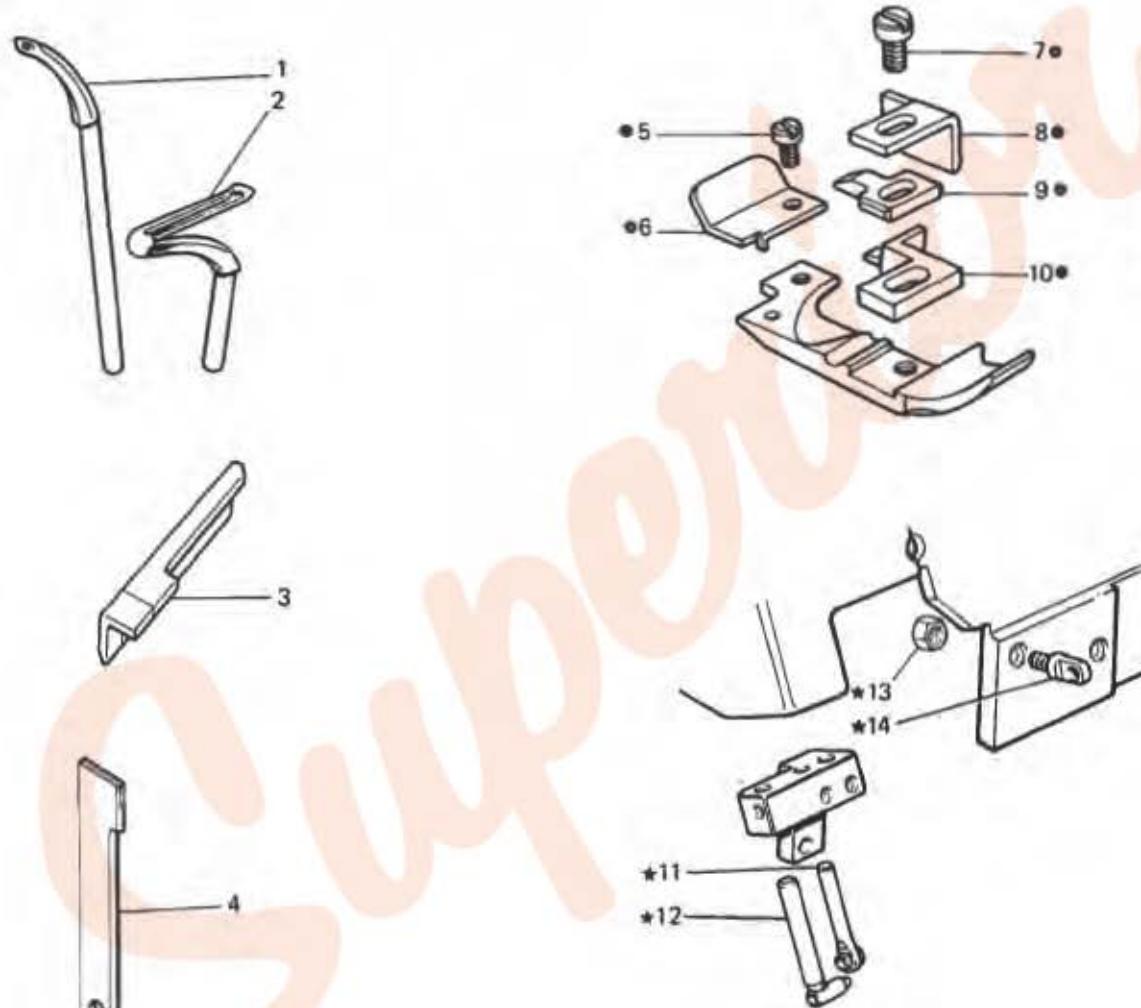


Fig. N. All. N.	Part. N. Piece N. Bestell N. Pieza N.	Q. Quant.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
			SOLO A RICHIESTA	ONLY ON REQUEST		SEULEMENT SUR DEMANDE	
*	203765-3-11	1	piedino completo	presserfoot assembly		pied-presseur complet	
*	208310-4-00	1	gruppo passafili	thread guide assembly		groupe passe-fil	
1	204021-0-10	1	crochet superiore foro Ø 1,1 mm	upper looper hole Ø 1,1 mm		crochet supérieur trou Ø 1,1 mm	
2	202095-0-11	1	crochet inferiore foro Ø 1,1 mm	lower looper hole Ø 1,1 mm		crochet inférieur trou Ø 1,1 mm	
3	207001-2-00	1	coltello superiore	upper knife		couteau supérieur	
4	207016-2-00	1	coltello inferiore	lower knife		couteau inférieur	
5	741413-2-00	1	vite	screw		vis	
6	203734-0-11	1	piastrina	plate		plaquette	
7	741685-2-00	1	vite	screw		vis	
8	203768-0-11	1	piastrina	plate		plaquette	
9	203772-0-11	1	staffa	bracket		bride	
10	203771-0-11	1	linguetta	tongue		languette	
11	208179-2-00	1	passafilo	thread guide		passe-fil	
12	208196-3-00	1	passafilo	thread guide		passe-fil	
13	733503-0-00	3	dado	nut		écrou	
14	208204-2-00	3	passafilo	thread guide		passe-fil	

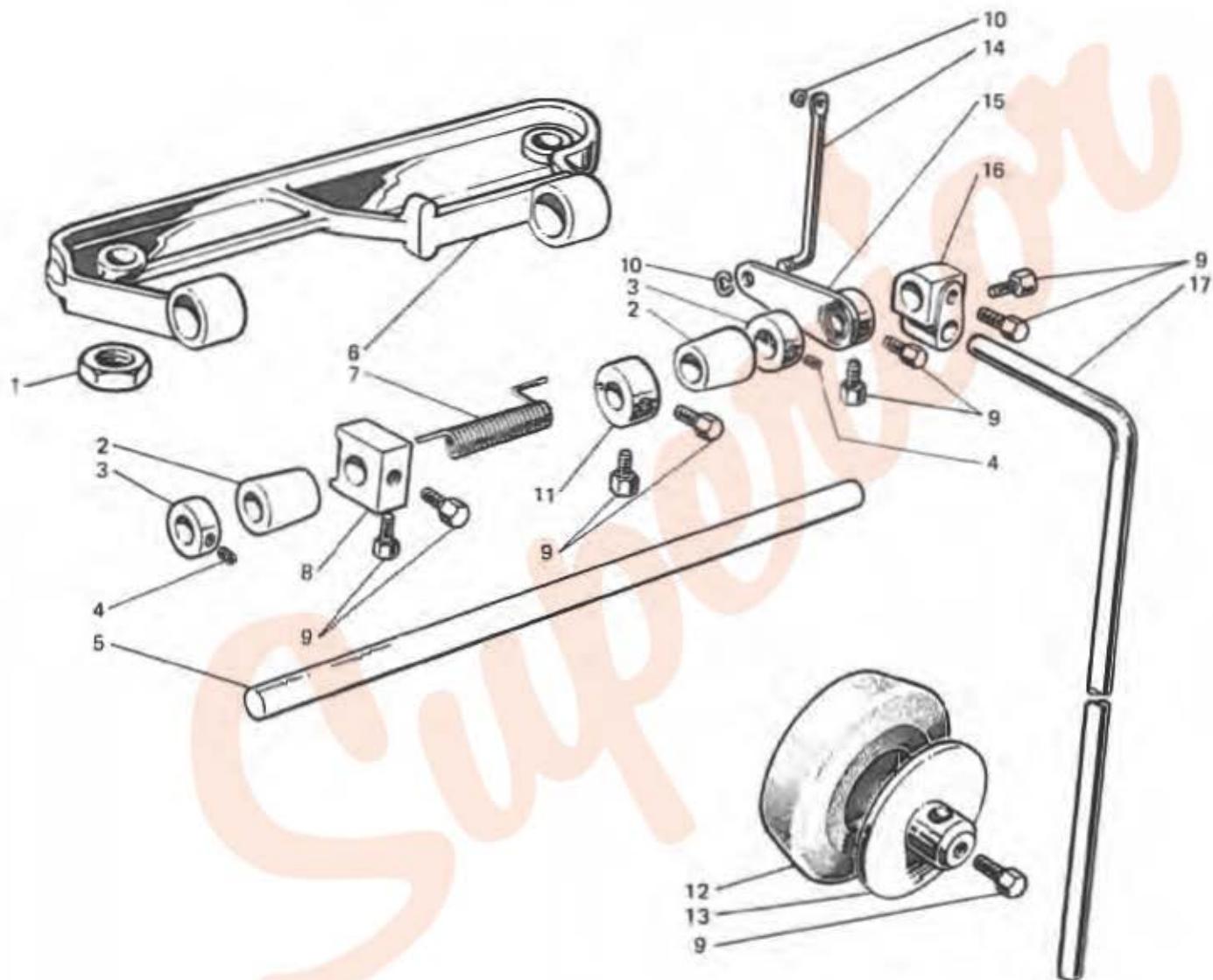


Fig. N. Arib. N.	Part. N. Piece N. Busta) N. Plaza N.	Qr. Artizi	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
-	920245-4-02	1	ginocchiello completo	knee press assembly		genouillère complète	
1	733008 2-00	2	dado	nut		écrou	
2	920231-0-00	2	bussola	bush		bague	
3	920242-2 00	2	anello	ring		anneau	
4	729013-2-00	2	vite	screw		vis	
5	920230 0-00	1	albero	shaft		arbre	
6	920241-0-01	1	supporto	support		support	
7	920235-0-00	1	molla	spring		ressort	
8	920128 0-00	1	ancora	anchoring		butée	
9	740035-0-00	9	vite	screw		vis	
10	700206 0-00	2	anello elastico	spring ring		anneau ressort	
11	920114-0-10	1	anello	ring		anneau	
12	920113-0-10	1	cuscino	pad		cousin	
13	920105-0-10	1	disco	disc		disque	
14	920236 0-01	1	tirante	tie rod		tirant	
15	920232-2-00	1	leva	lever		levier	
16	920103-0-11	1	attacco	coupling		raccord	
17	920490-0-10	1	asta	rod		tige	

Segue
Follows TAV. 21/A

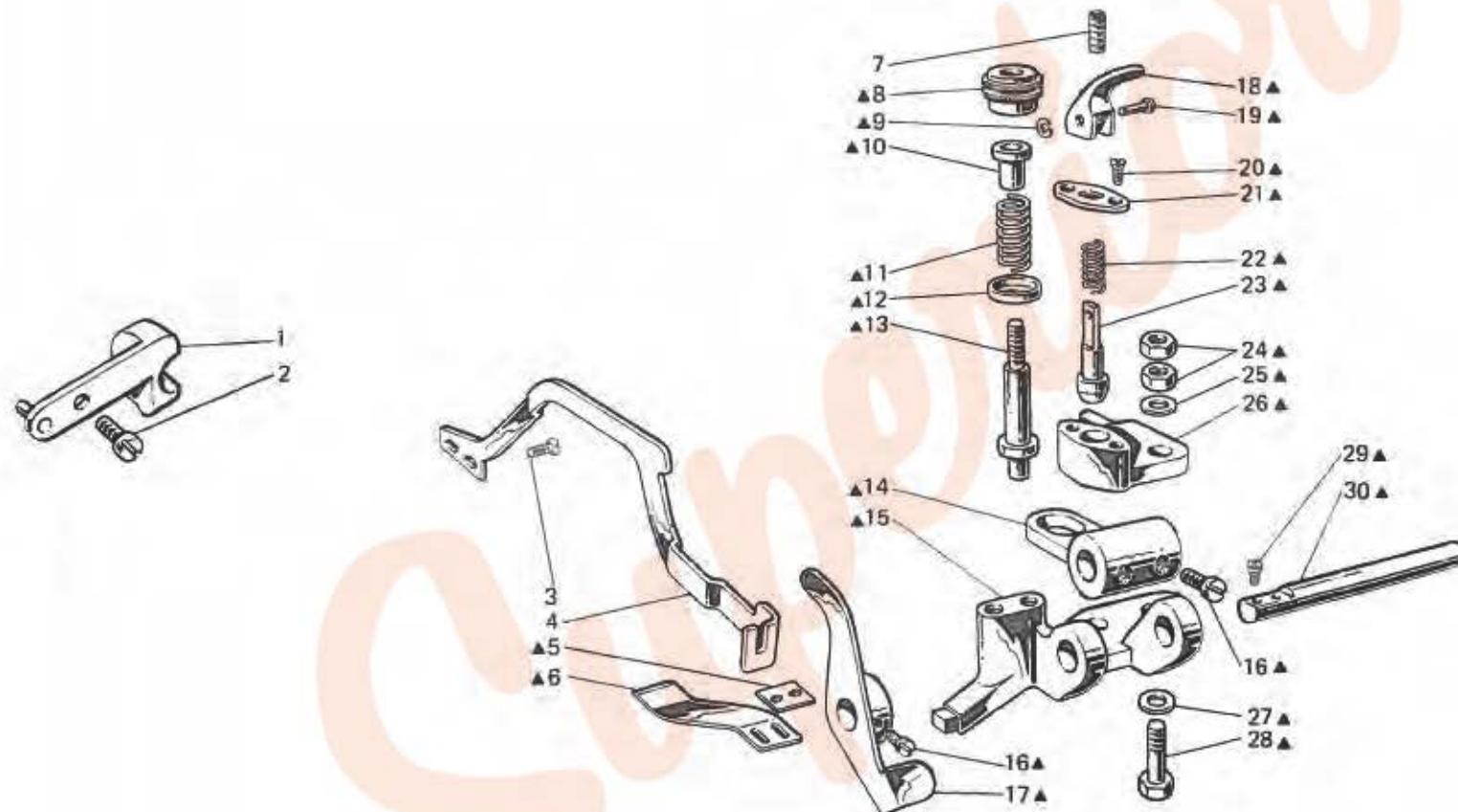


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Q. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
A	204915-4-13	1	pieghettatore completo	folding device assembly		disp. du plissage compl.	
1	203193-2-10	1	squadretta di ferro	bracket		équerre	
2	721443-2-00	1	vite	screw		vis	
3	720431-2-00	2	vite	screw		vis	
4	208058-0-00	1	leva pieghettatore	folding lever		levier du plissage	
5	204964-0-00	1	piastrina	plate		plaquette	
6	205468-0-00	1	lamina	sheet		plaqué	
	205469-0-00	1	lamina	sheet		plaqué	
7	729013-2-00	1	vite	screw		vis	
8	200699-0-10	1	pomolo	knob		pommeau	
9	700205-0-00	1	anello	ring		anneau	
10	200074-0-10	1	bussola	button		baguette	
11	204937-0-10	1	molla	spring		ressort	
12	200821-0-10	1	scodellino	cup		cuvette	
13	200698-0-10	1	perno	pin		pivot	
14	204926-0-10	1	leva	lever		levier	
15	204914-0-10	1	corpo pieghettatore	folding device body		corps du plissage	
16	721434-2-00	4	vite	screw		vis	
17	204924-2-10	1	leva	lever		levier	
18	206909-0-00	1	leva	lever		levier	
19	202100-0-10	1	spina	pin		goupille	
20	744533-0-00	2	vite	screw		vis	
21	204935-0-10	1	piastrina	plate		plaquette	
22	204938-0-10	1	molla	spring		ressort	
23	204936-0-10	1	puntale	pin		pivot	
24	746021-2-00	2	dado	nut		écrou	
25	704216-2-00	1	rondella	washer		rondelle	
26	204927-0-10	1	sostegno	support		support	
27	704424-2-00	1	rondella	washer		rondelle	
28	204934-0-10	1	vite a perno	screw		vis	
29	741675-2-00	2	vite	screw		vis	
30	204918-0-10	1	perno	pin		pivot	

TAV. 22

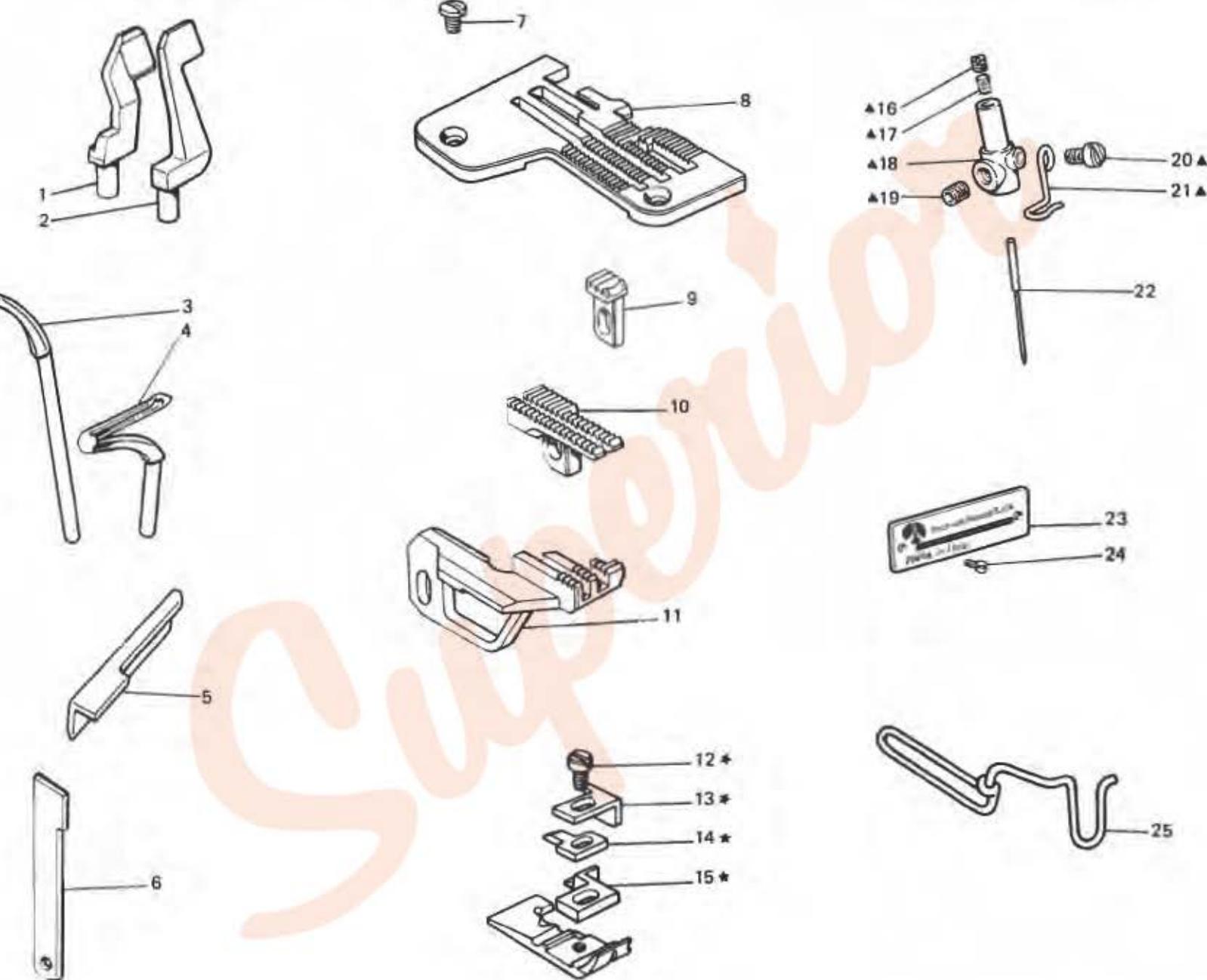


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	N. Anzahl Q.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
*	203789 3-11	1	piedino completo	presserfoot assembly		pied-presseur complet	
A	207510 4-00	1	morsatto porta ago completo	needle clamp assembly		porte-aiguille complet	
1	207992 0-00	1	salva ago	rear needle guard		protège aiguille	
2	207995 0-00	1	spina asola	front needle guard		pare-boucle	
3	204033 0-10	1	crochet superiore foro Ø 0,7 mm	upper looper hole Ø 0,7 mm		crochet supérieur trou Ø 0,7 mm	
4	202094 0-11	1	crochet inferiore foro Ø 0,7 mm	lower looper hole Ø 0,7 mm		crochet inférieur trou Ø 0,7 mm	
5	202932 0-10	2	coltellino superiore	upper knife		couteau supérieur	
6	203012 0-10	2	coltellino inferiore	lower knife		couteau inférieur	
7	744742 2-00	2	vite fissa piacca ago	screw		vis	
8	203786 0-11	1	piacca ago largh. costa 5 mm	needle plate width bight 5 mm		plaqué à aiguille larg. surjet 5 mm	
9	203003 0-10	1	griflino	feed dog		petite griffe	
10	203747 0-10	1	griffa sussidiaria piatto 1,5 mm	subsidiary feed dog dist. 1,5 mm		griffe subsidiaire dist. 1,5 mm	
11	203746 0-10	1	griffa principale piatto 1,5 mm	main feed dog dist. 1,5 mm		griffe principale dist. 1,5 mm	
12	721454 2-00	1	vite	screw		vis	
13	203791 0-11	1	piastrina	plate		plaqué	
14	203571 0-11	1	staffa	bracket		bride	
15	203794 0-11	1	linguetta	tongue		langouette	
16	727021 0-00	1	vite	screw		vis	
17	778206 0-00	1	stoppino	wick		mèche	
18	207520 2-00	1	morsetto porta ago	needle clamp		porte aiguille	
19	745810 2-00	1	vite	screw		vis	
20	741415 2-00	1	vite	screw		vis	
21	207540 0-00	1	guidafilo	thread guide		guide-fil	
22	765200 6-10	1	ago RIM 27 fin. 100	needle RIM 27 size 100		aiguille RIM 27 jauge 100	
23	780200 0-40	1	targhetta classe testa	head class plate		plaqué classe tête	
24	202165 0-10	2	vite	screw		vis	
25	990694 0-00	1	salvadita	protection		protection	

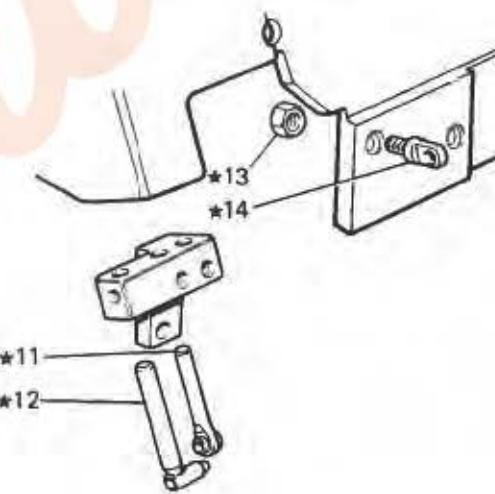
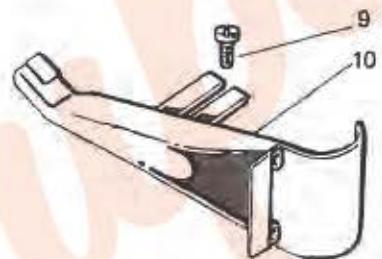
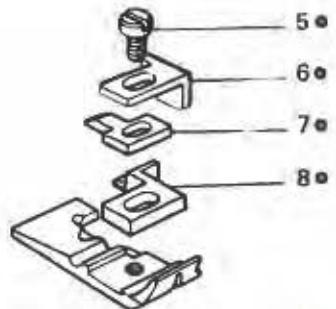
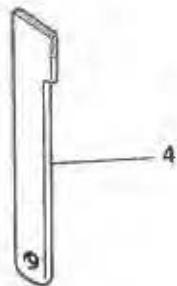
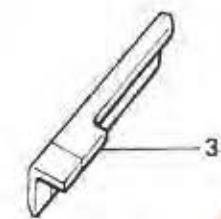
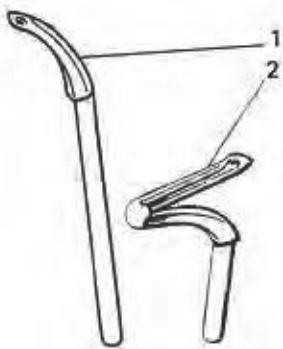


Fig. N. Abb. N.	Part. N. Bestell N. Pieza N. Pieza N.	Q. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DÉCRIPCION
●	203790-3-11	1	SOLO A RICHIESTA piedino completo	ONLY ON REQUEST presserfoot assembly		SEULEMENT SUR DEMANDE pied-presseur Complet	
★	208310-4-00	1	gruppo passafili	thread guide assembly		groupe passe-fil	
1	204021-0-10	1	crochet superiore foro Ø 1,1 mm	upper looper hole Ø 1,1 mm		crochet supérieur trou Ø 1,1 mm	
2	202095-0-11	1	crochet inferiore foro Ø 1,1 mm	lower looper hole Ø 1,1 mm		crochet inférieur trou Ø 1,1 mm	
3	207001-2-00	1	cotello superiore	upper knife		couteau supérieur	
4	207016-2-00	1	cotello inferiore	lower knife		couteau inférieur	
5	721444-2-00	1	vite	screw		vis	
6	203791-0-11	1	piastrina	plate		plaqué	
7	203571-0-11	1	staffa	bracket		bride	
8	203794-0-11	1	finguetta	tongue		langnette	
9	204958-2-10	1	guice	guide		guide	
10	204959-0-10	1	attacco	coupling		raccord	
11	208179-2-00	1	passafilo	thread guide		passe-fil	
12	208196-3-00	1	passafilo	thread guide		passe-fil	
13	733503-0-00	3	dado	nut		écrou	
14	208204-2-00	3	passafilo	thread guide		passe-fil	

TAV. 24

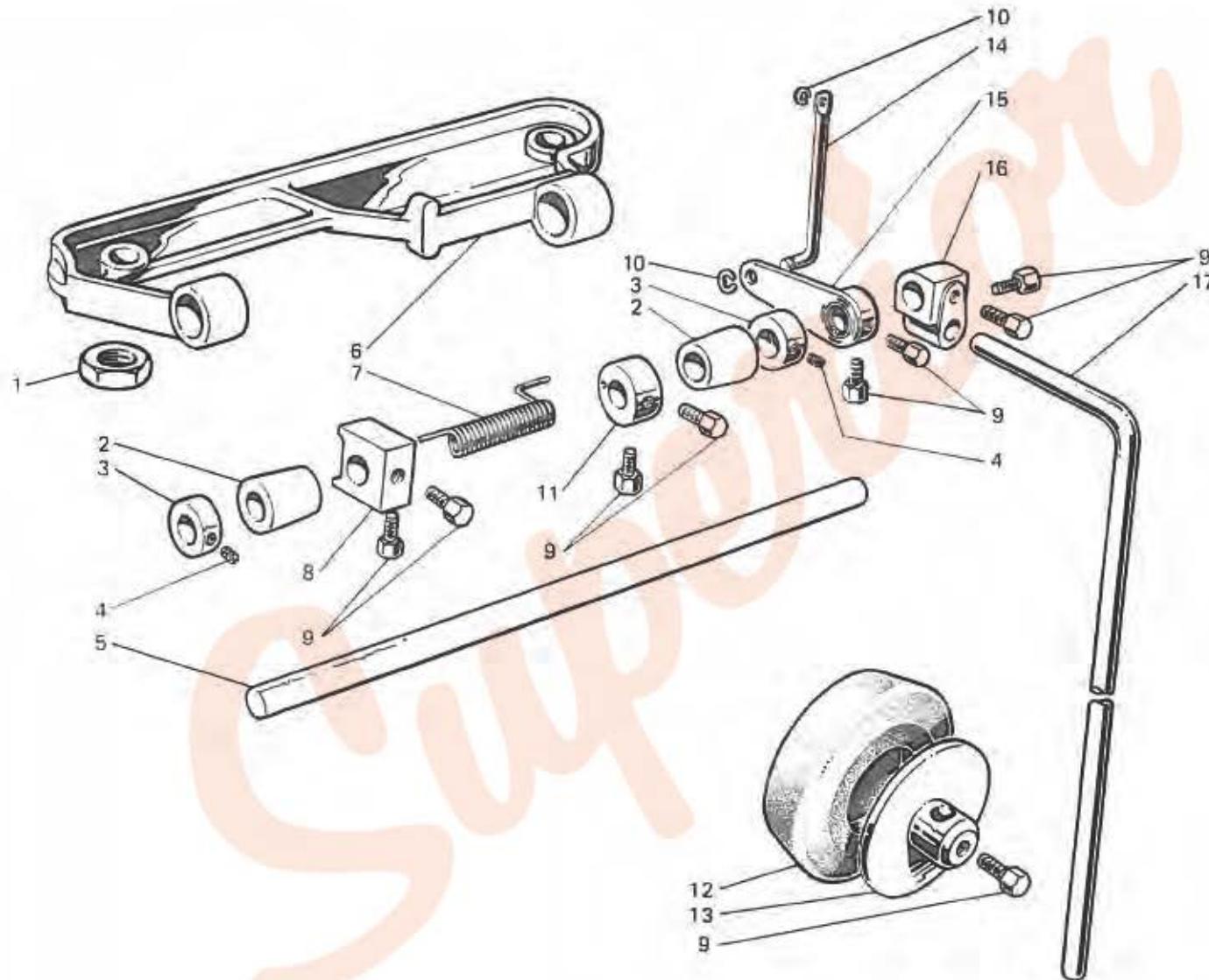


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	N. Artikel Nr.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BEzeichnung	DESCRIPTION
-	920245-4-02	1	ginocchiello completo	knee press assembly	genouillière complète		
1	733008-2-00	2	dado	nut	écrou		
2	920231-0-00	2	bussola	bush	baguet		
3	920242-2-00	2	anello	ring	anneau		
4	729013-2-00	2	vite	screw	vis		
5	920230-0-00	1	albero	shaft	arbre		
6	920241-0-01	1	supporto	support	support		
7	920235-0-00	1	molla	spring	ressort		
8	920128-0-00	1	ancora	anchoring	butée		
9	740035-0-00	9	vite	screw	vis		
10	700206-0-00	2	anello elastico	spring ring	anneau ressort		
11	920114-0-10	1	anello	ring	anneau		
12	920113-0-10	1	cuscino	pad	cousin		
13	920105-0-10	1	disco	disc	disque		
14	920236-0-01	1	tirante	tie-rod	tirant		
15	920232-2-00	1	leva	lever	levier		
16	920103-0-11	1	attacco	coupling	raccord		
17	920490-0-10	1	asta	rod	tige		

Segue
Follows TAV. 24/A

TAV. 24/A

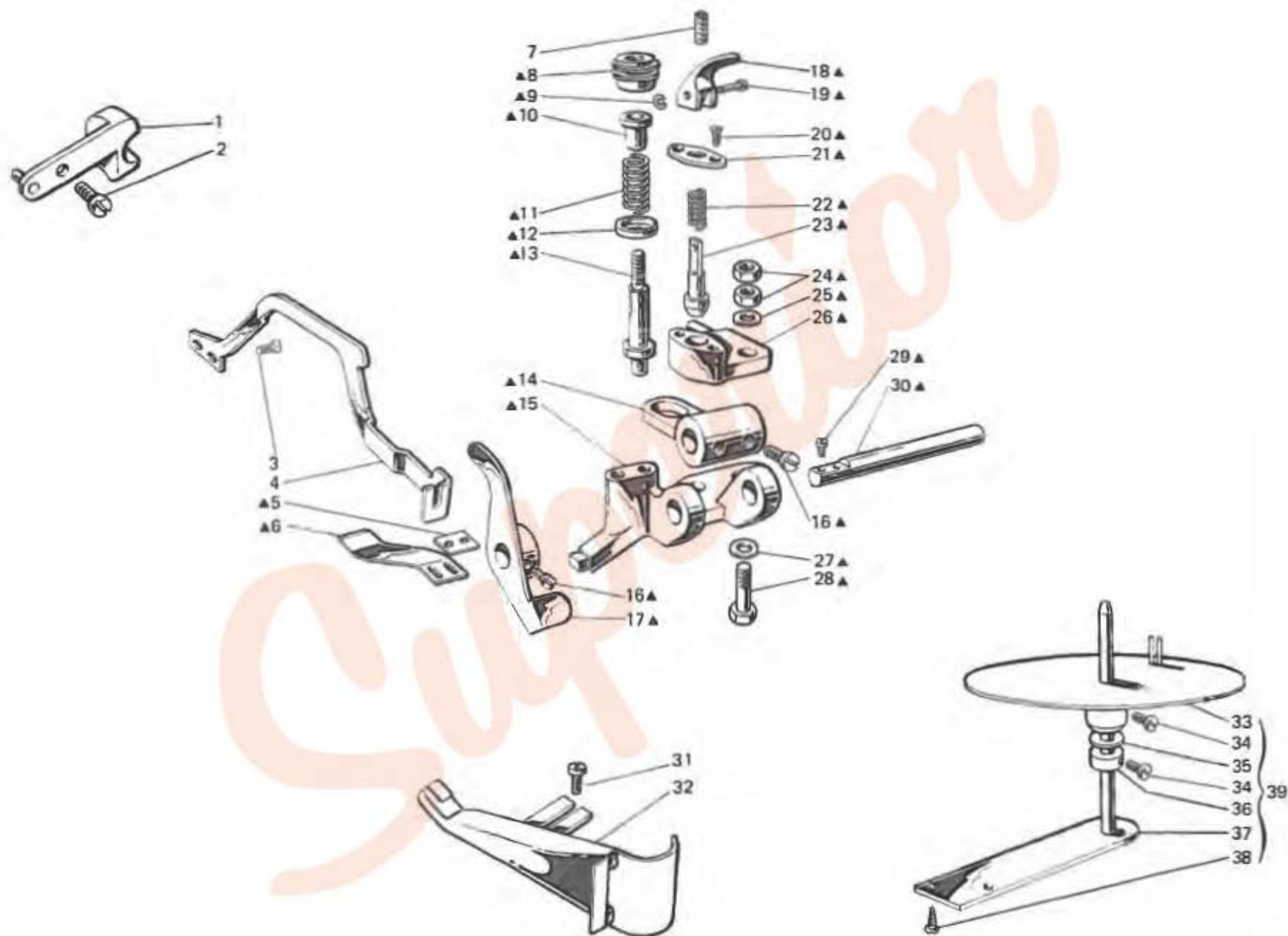


Fig. Att. N.	N. Piece Bestell N. Piece	N. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
A	204915-4-13	1	pieghettatore completo	folding device assembly		disp. du plissage compl.	
1	203193-2-10	1	squadritta di ferro	bracket		équerre	
2	721443-2-00	1	vite	SCREW		vis	
3	720431-2-00	2	vite	SCREW		vis	
4	208058-0-00	1	leva pieghettatore	folding lever		levier du plissage	
5	204964-0-00	1	plastrina	plate		plaquette	
6	205468-0-00	1	lamina	sheet		plaquette	
7	205469-0-00	1	lamina	sheet		plaquette	
8	729013-2-00	1	vite	SCREW		vis	
9	200699-0-10	1	pomolo	knob		pommeau	
10	700205-0-00	1	anello	ring		anneau	
11	200074-0-10	1	bussola	bush		baguet	
12	204937-0-10	1	molla	spring		ressort	
13	200821-0-10	1	scodellino	cup		ouvette	
14	200698-0-10	1	perno	pin		pivot	
15	204926-0-10	1	leva	lever		levier	
16	204914-0-10	1	corpo pieghettatore	folding device body		corps du plissage	
17	721434-2-00	4	vite	SCREW		vis	
18	204924-2-10	1	leva	lever		levier	
19	206903-0-00	1	leva	lever		levier	
20	202100-0-10	1	spina	pin		goupille	
21	744533-0-00	2	vite	screw		vis	
22	204935-0-10	1	plastrina	plate		plaquette	
23	204938-0-10	1	molla	spring		ressort	
24	204936-0-10	1	puntale	pin		pivot	
25	746021-2-00	2	dado	nut		écrou	
26	704216-2-00	1	fondella	washer		rondelle	
27	204927-0-10	1	sostegno	support		support	
28	704424-2-00	1	rondestra	washer		rondelle	
29	204934-0-10	1	vite a perno	SCREW		vis	
30	741675-2-00	2	vite	screw		vis	
31	204918-0-10	1	perno	pin		pivot	
32	721444-2-00	2	vite	screw		vis	
33	204930-2-10	1	guida	guide		guide	
34	991590-2-00	1	piatto portarotolo	roll carrier disc		plateau porte-roue(s)	
35	723266-2-00	2	vite	screw		vis	
36	311408-0-00	1	rondestra	washer		rondelle	
37	991581-2-00	1	anello	ring		anneau	
38	991321-2-00	1	supporto con asta	support with rod		support avec tige	
39	731107-0-00	1	vite	SCREW		vis	
	991589-4-00	1	gruppo portarotolo	roll carrier assembly		groupe porte-roue(s)	

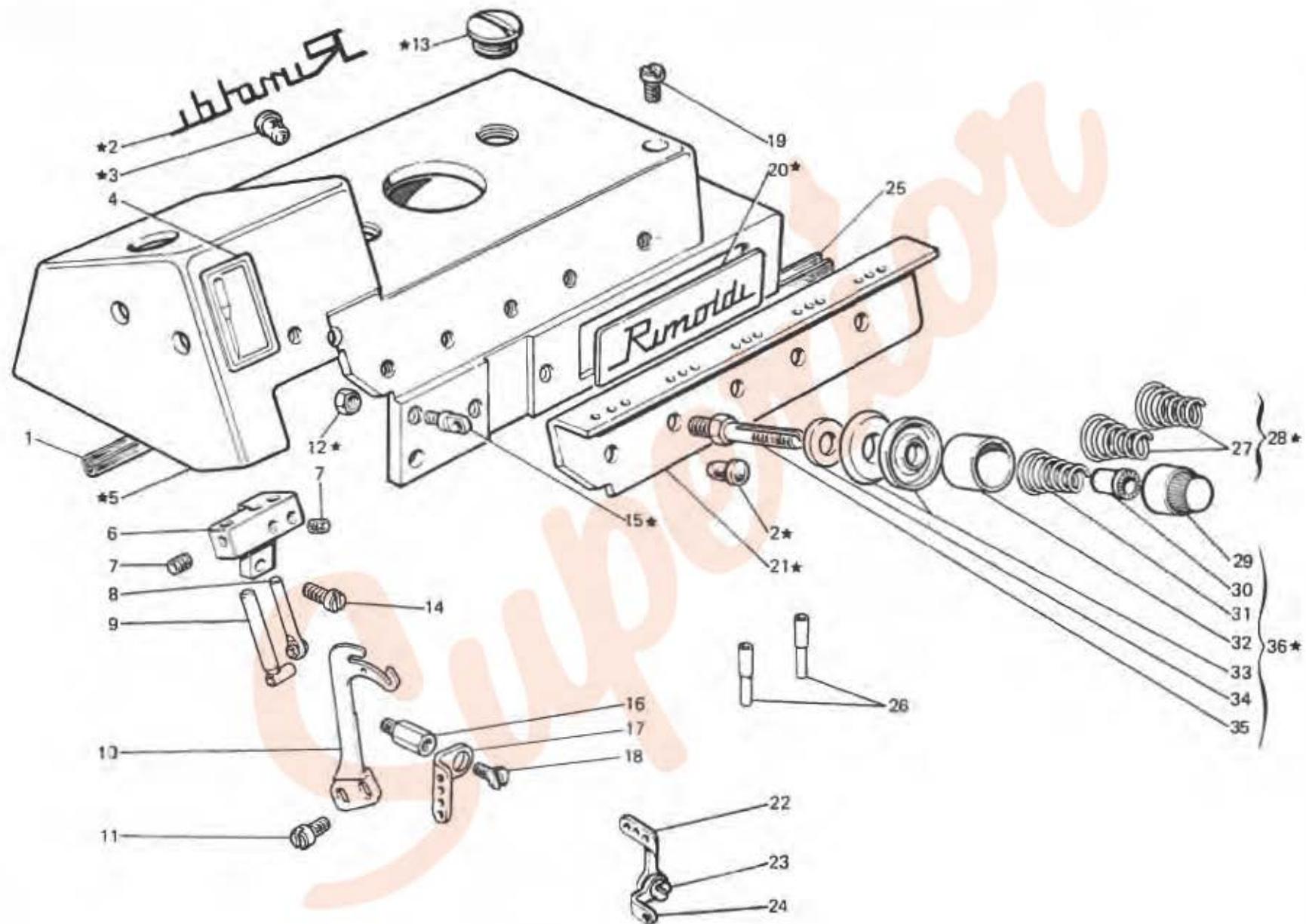


Fig. N. Alt. N.	Part. N. Piece N. Bestell N. Pieza N.	O. Art. Art.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
*	208113-4-00	1	coperchio superiore completo	upper cover assembly		couvercle supérieur complet	
1	208091-0-00	1	guarnizione	gasket		garniture	
2	100306-0-10	1	decalcomania	decalcomania		décalcomanie	
3	207893-0-00	4	tappo	plug		bouchon	
4	782001-0-01	1	decalcomania sist. aghi	needle syst. decalcomania		décalcomanie syst. aiguille	
5	207910-0-00	1	coperchio superiore	upper cover		couvercle supérieur	
6	207916-0-00	1	supporto passafili aghi	support		support	
7	745800-2-00	2	vite	screw		vis	
8	208184-2-00	1	passafilo completo	thread guide assembly		reste-fil complet	
9	202267-2-13	1	passafilo ago	thread guide of needle		reste-fil de l'aiguille	
10	207895-0-01	1	tendifilo ago	needle thread take-up		tendeur du fil aiguille	
11	741558-0-00	2	vite	screw		vis	
12	733503-0-00	3	dado	nut		écrou	
13	207968-0-01	2	tappo	plug		bouchon	
14	741956-2-00	2	vite	screw		vis	
15	206711-0-00	3	passafilo	thread guide		reste-fil	
16	207602-0-00	1	colonna per passafilo	threaded tube		tube pour passe-fil	
17	207600-0-00	1	passafilo crochett superiore	upper looper thread guide		passe-fil crochet supérieur	
18	744631-2-00	1	vite	screw		vis	
19	721484-2-00	3	vite fissa coperchio superiore	screw		vis	
20	207918-0-00	1	targhetta	plate		plaquette	
21	207919-0-00	1	piastra passafili	thread guide plate		plaquette passe-fil	
22	920846-0-00	1	tendifilo crochett inferiore	thread take-up		tendeur du fil crochet inf.	
23	741675-2-00	1	vite	screw		vis	
24	300331-0-10	1	tendifilo	thread take-up		tendeur du fil	
25	208090-0-00	1	guarnizione	gasket		garniture	
26	206740-0-00	2	tubetto passafilo	thread guide pipe		tube passe-fil	
27	202681-0-10	2	molla	spring		ressort	
28	206343-4-00	2	tensione completa	tension assembly		tension compl.	
29	202558-2-01	3	pomolo	knob		pommeau	
30	202229-0-10	3	bussola	bush		bague	
31	202228-0-10	1	molla	spring		ressort	
32	202556-0-01	3	scodellino	cup		cuvette	
33	300218-0-10	6	disco tensione	tension disc		disque tension	
34	206754-0-00	3	rondella	washer		rondelle	
35	206747-0-01	3	perno	pin		pivot	
36	206342-4-00	1	tensione completa	tension assembly		tension compl.	

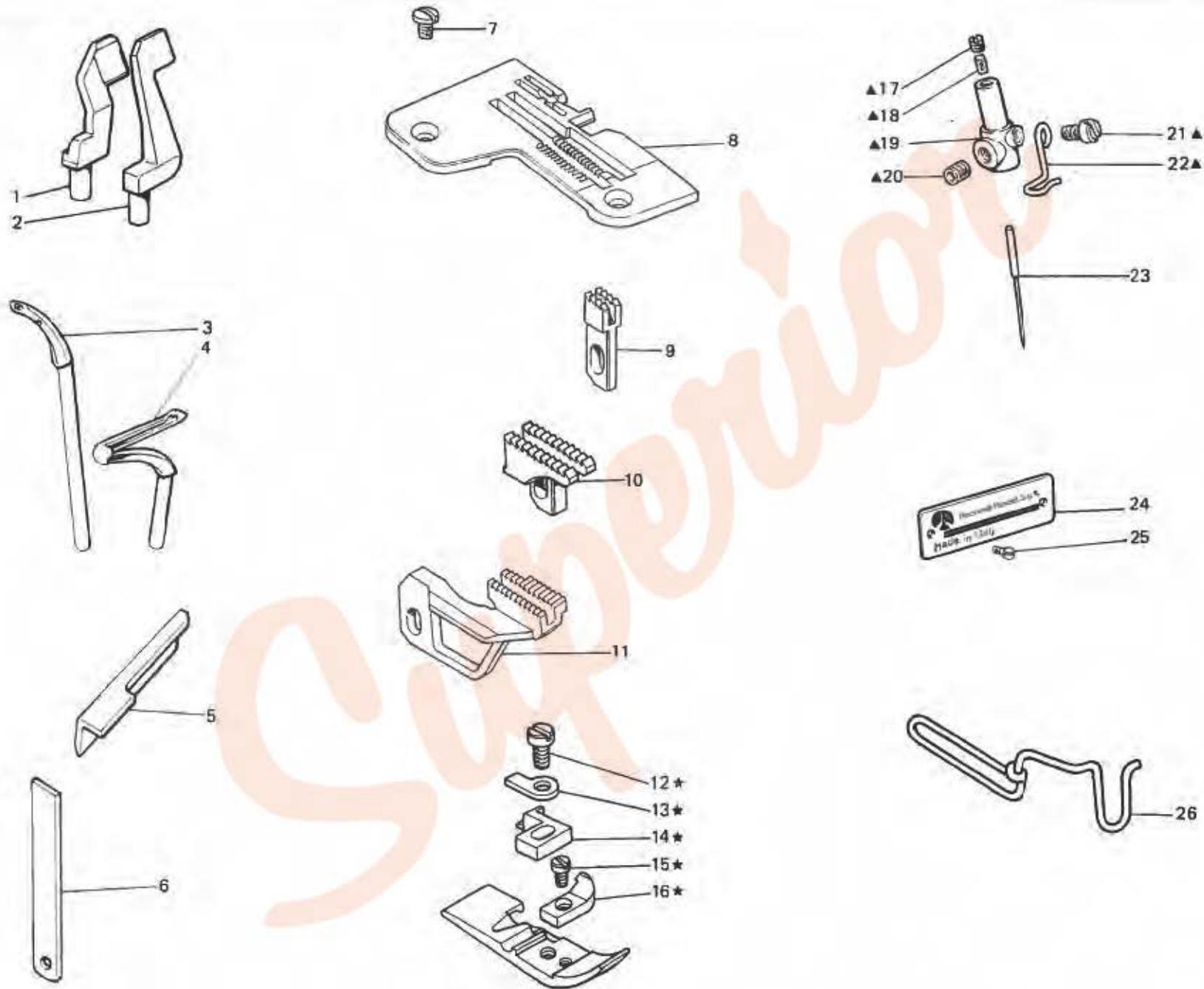


Fig. Abb. N.	N. Piece Buzzi N. Pieza N.	O. Anzani	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
*	203366-3-11	1	piedino completo	presserfoot assembly		pied-presseur complet	
▲	207510-4-00	1	morsetto porta ago completo	needle clamp assembly		Porte-aiguille complet	
1	207992-0-00	1	salva ago	rear needle guard		protège-aiguille	
2	207995-0-00	1	spingi asola	front needle guard		pare-boucle	
3	204369-0-00	1	crochet superiore foro Ø 1 mm	upper looper hole Ø 1 mm		crochet supérieur trou Ø 1 mm	
4	202094-0-11	1	crochet inferiore foro Ø 0,7 mm	lower looper hole Ø 0,7 mm		crochet inférieur trou Ø 0,7 mm	
5	202142-0-10	2	coltello superiore	upper knife		couteau supérieur	
6	202146-0-10	2	coltello inferiore	lower knife		couteau inférieur	
7	744742-2-00	2	vite fissa plancia	screw		vis	
8	207604-0-01	1	placca ago largh. costa 3,5 mm	needle plate width bight 3,5 mm		plaqué à aiguille larg. surjet 3,5 mm	
9	202609-0-10	1	grifino	feed dog		petite griffe	
10	205952-0-01	1	griffa subsidaria	subsidiary feed dog		griffe subsidiaire	
11	920829-0-00	1	griffa principale	main feed dog		griffe principale	
12	741665-2-00	1	vite	screw		vis	
13	202201-0-11	1	staffa	bracket		bride	
14	203378-0-11	1	linguetta	tongue		langouette	
15	741431-2-00	1	vite	screw		vis	
16	202184-0-11	1	blocchetto	block		bloc	
17	727021-0-00	1	vite	screw		vis	
18	778206-0-00	1	stoppino	wick		mèche	
19	207520-2-00	1	morsetto porta ago	needle clamp		porte-aiguille	
20	745810-2-00	1	vite	screw		vis	
21	741415-2-00	1	vite	screw		vis	
22	207540-0-00	1	guidafilo	thread guide		guide-fil	
23	765200-6-90	1	ago RIM 27 fin. 90	needle RIM 27 size 90		aiguille RIM 27 jauge 90	
24	780200-0-40	1	Targhetta classificazione	head class plate		plaque classe tête	
25	202165-0-10	2	vite	screw		vis	
26	990694-0-00	1	salvadita	protection		protection	

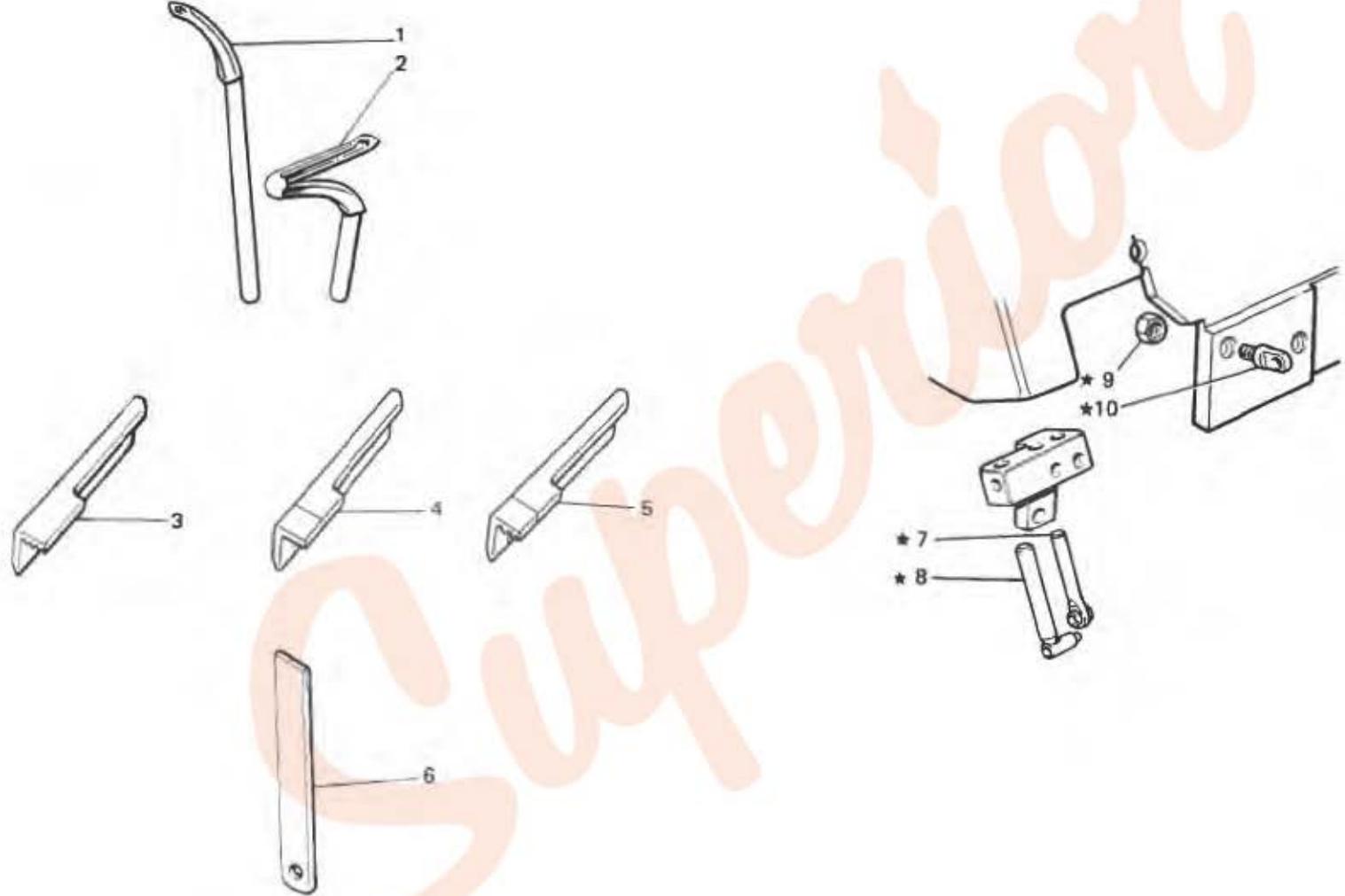


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Q. 量 Qty	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
*	208310-4.00	1	SOLO A RICHIESTA	ONLY ON REQUEST		SEULEMENT SUR DEMANDE	
1	204021-0.10	1	gruppo passafili	thread guide assembly		groupe passe-fil	
2	202095-0.11	1	crochet superiore foro Ø 1,1 mm	upper looper hole Ø 1,1 mm		crochet supérieur trou Ø 1,1 mm	
3	202143-0.10	2	crochet inferiore foro Ø 1,1 mm	lower looper hole Ø 1,1 mm		crochet inférieur trou Ø 1,1 mm	
4	207000-2.00	1	coltello superiore dentato	upper knife		couteau supérieur	
5	207008-2.00	1	coltello superiore	upper knife		couteau supérieur	
6	207015-2.00	1	coltello inferiore	lower knife		couteau inférieur	
7	208179-2.00	1	passafilo	thread guide		passe-fil	
8	208196-3.00	1	passafilo	thread guide		passe-fil	
9	733603-0.00	3	dado	nut		écrou	
10	208204-2.00	3	passafilo	thread guide		passe-fil	

Fig. - N. Abb. N.	Part. N. Posiz. N. Bastell. N. Piatto N.	O. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
4	Tav. 2 207592-4-00	1	albero princ. con cuscinetti	main shaft with bearing		arbre princ. avec coussinet	
★	Tav. 4 206401-4-00	1	gruppo manicotti com. crochet	control looper assembly		groupe manchon comm. crochet	
●	208038-4-00	1	gruppo porta crochet inferiore	lower looper holder assembly		groupe porte crochet inférieur	
1	206454-4-01	1	gruppo manicotto con biella	coupling ass. with con-rod		groupe manchon avec bielle	
6	206660-2-02	1	manicotto	coupling		manchon	
8	704832-0-00	1	rondella	washer		rondelle	
13	704847-0-00	1	rondella	washer		rondelle	
15	208014-0-00	1	squadretta	bracket		équerre	
			PEZZI ANNULLATI	CANCELLED PARTS		PIECES ANNULEES	
17	Tav. 6 741453-2-00	1	vite	screw		vis	
45	206771-0-12	1	squadretta fermo piedino	bracket		équerre	
46	704004-0-00	1	rondella	washer		rondelle	
47	741658-2-00	1	vite	screw		VIS	
4	Tav. 7 200662-0-10	1	carterino	cover		carter	